

# LOSSNAY HANDBOOK

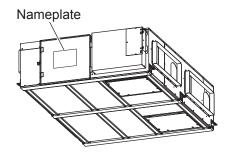
### **MODEL NAME**

LGH-150RVXT-E

LGH-200RVXT-E

LGH-250RVXT-E

SERVICE REFERENCE LGH-150RVXT-E 1 LGH-200RVXT-E 1 LGH-250RVXT-E 1



Remote controller (Optional) PZ-61DR-E PZ-43SMF-E

Filter (Optional) PZ-150RTF-E PZ-250RTF-E

Warning:

Repair work must be performed by the manufacturer, its service agent or a similarly qualified person in order to avoid hazards.

# MITSUBISHI ELECTRIC CORPORATION

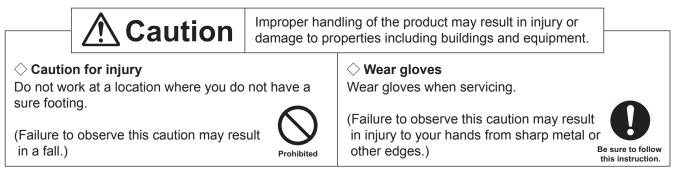
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LGH-150RVXT-E 1	
LGH-200RVXT-E 1	
LGH-250RVXT-E 1	

## 1. Safety precautions

- Read the following precautions thoroughly before the maintenance, and then inspect and repair the product in a safe manner.
- The types and levels of danger that may arise if the product is handled incorrectly are described with the warning symbols shown below.

<b>Warning</b>	Improper handling of the product may result in serious injury or death.
<ul> <li>Electric shock</li> <li>If you must inspect the circuitry while the power is on, do not touch the live parts.</li> <li>(Failure to observe this warning may result</li> </ul>	<ul> <li>S Turn off the power supply</li> <li>Be sure to shut off the power supply isolator before disassembling the unit for repair.</li> <li>(Failure to observe this warning may result)</li> </ul>
in electric shock.) Caution a electric s OMOdification is prohibited Do not modify the unit. (Failure to observe this warning may result in electric shock, fire and/or injury.)	gainst in electric shock.)       Be sure to follow this instruction.         Shock       Use proper parts and tools         For repair, be sure to use the parts listed in the service parts catalog of the applicable model and use the proper tools.         (Failure to observe this warning may result in electric shock, fire and/or injury)
Proper electric work Use the electric wires designated for electric work and conduct electric work in accordance with you local "Electric Installation Engineering Standard", the "Indoor Wiring Regulations" and the installation instructions.	r they are damaged and/or degraded.
(Improper connection or wiring installation may result in electric shock and/or fire.) Be sure to this instru	



## Notes for servicing

- Inspect the earth condition, and repair it if it is incomplete. Make sure that a power supply isolator and an overload protection device are installed, if they are not installed, recommend the customer to install them.
- Make sure that the product operates properly upon completion of repair. Clean the product and the surrounding area, and then notify the customer of the completion of repair.

## 2. Changed points

New model	Former model	Changes from the former model
		The circuit boards were changed.
		<ul> <li>The model name of the circuit board was changed from LG-X05DC to LG-X07DC.</li> <li>The connector (CN105) was added.</li> </ul>

## 3. Specifications

LGH-150RVXT-E 1, LGH-200RVXT-E 1, LGH-250RVXT-E 1
Heat recovery ventilating system
Special treated paper plate heat exchanger
Galvanized steel sheet
Self-extinguishing urethane foam
EC motor
Non-woven fabrics filter (Gravitational method 82% EU-G3)
Shall be between -10°C and 40°C, 80%RH or less
Shall be lower than 40°C, 80%RH
-10°C to -15°C: Intermittent operation 60 min ON, 10 min OFF
-15°C or less: Intermittent operation 55 min OFF, 5 min ON
Energy recovery mode/Bypass mode, Fan speed 1, 2, 3, 4
220-240 V/50 Hz, 220 V/60 Hz
10 MΩ or more
1500 V AC 1 minute

Runr		Input Air volu		olume	ume Static pressure		Exchange efficiency (%)				
Model name	current	power	(m³/h) (L/S)	(1.(0))	Supply	Exhaust	ust	Enth	alpy	Noise (dB)	Weight (kg)
	(A)	(W)		(L/S)	(Pa) (Pa)	Temperature	Heating	Cooling	(UD)	(19)	
LGH-150RVXT-E 1	4.3	792	1500	417	175	100	80	70	69	39.5	156
LGH-200RVXT-E 1	5.4	1000	2000	556	175	100	80	72.5	70	39.5	159
LGH-250RVXT-E 1	7.6	1446	2500	694	175	100	77	68	65.5	43.0	198

\*The above values apply during Heat recovery mode ventilation when the fan speed is set to Fan speed 4 at the rating pressure loss and 230 V / 50 Hz.

\*For the specifications at the other fan speeds, see the spec. sheets.

\*The values given in the table for the noise level reflect the levels measured at a position 1.5 meters immediately below the unit in an anechoic chamber.

\*Noise change or increase may occur because of the Bypass-Automatic function or Automatic fan speed change by timer setting and/or other functions.

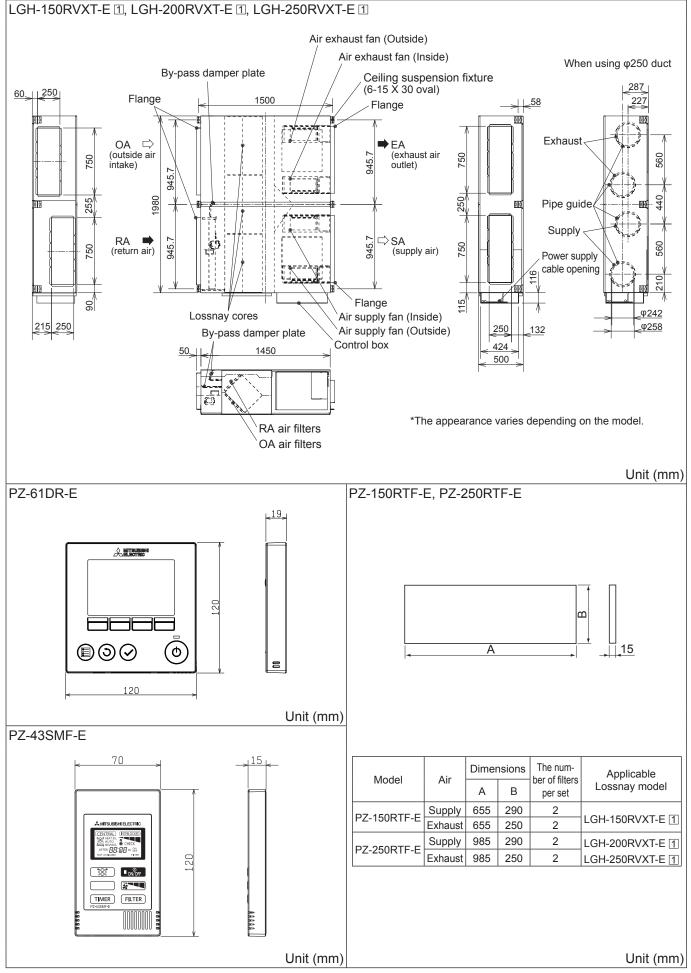
\*Temperature exchange efficiency (%) are based on winter condition.

\*Mitsubishi Electric measures products according to Japan Industrial Standard (JIS B 8628), therefore Q-H curves are measured by chamber method.

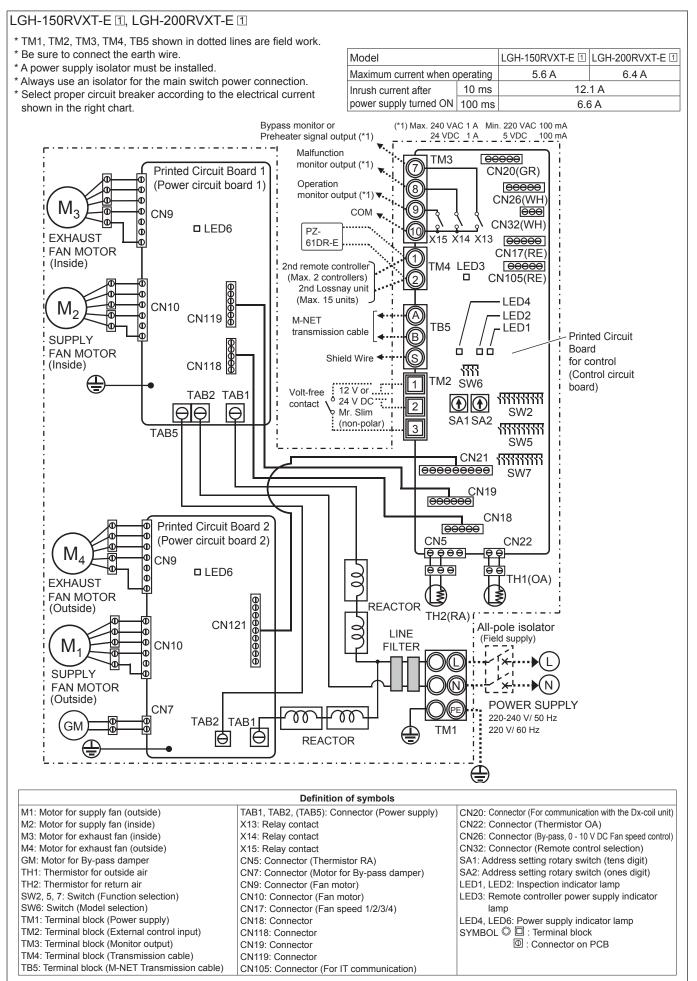
\*On-site commissioning measurements by pitot tube method could be as much 20% different from JIS test room conditions. If the measuring point is close to sources of turbulence like bends, contractions and dampers etc, it is difficult to measure air volume correctly. A straight duct length more than 10D (D=duct diameter) from the source of turbulence is recommended for correct measurement. On-site measurement should therefore be measured in accordance with BSRIA guideline (Commissioning Air System. Application procedures for buildings AG3/89.3(2001))

Model name	PZ-61DR-E
Power supply requirement	12 V DC (Supplied from Lossnay unit)
Power consumption	0.3 W
Transmission cable	Non polarized 2-wire (0.3 mm <sup>2</sup> (AWG22) sheathed cable)
Total wiring length	200 m maximum
Number of controllable Lossnay units	15 Lossnay units maximum (Max. 2 remote controllers installable)
Environmental condition	Temperature: 0 to 40°C, Humidity: 30% to 90% relative humidity (no condensation)
Size	120 x 120 x 19 mm
Weight	0.25 kg
Color	Munsell 1.0Y9.2/0.2

## 4. Outside dimensions



## 5. Electrical wiring diagrams



#### LGH-250RVXT-E 1

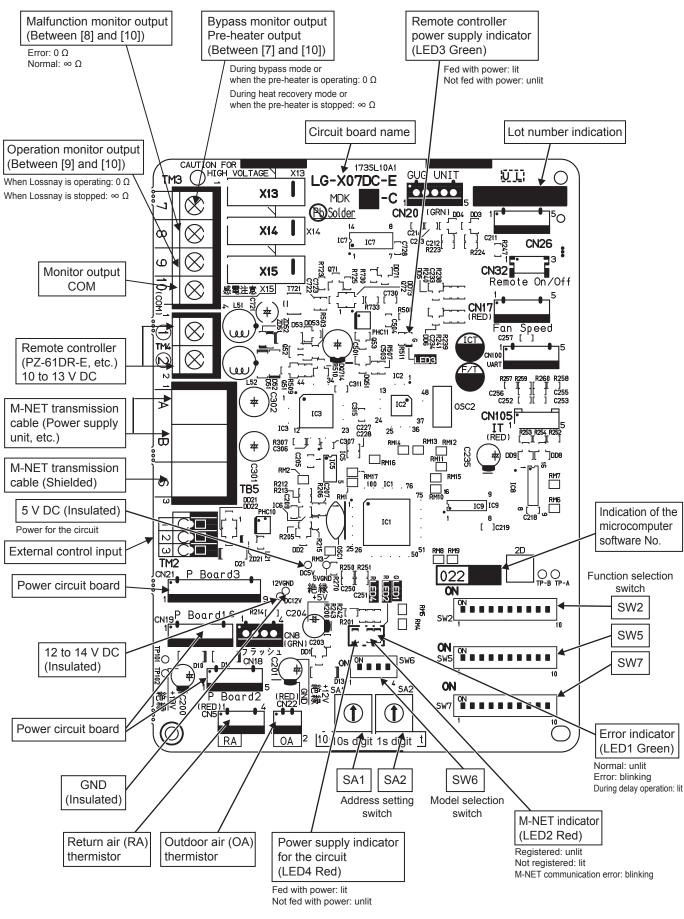
- \* TM1, TM2, TM3, TM4, TB5 shown in dotted lines are field work.
- \* Be sure to nect the earth wir
- \* A power s
- \* Always us \* Select pro . shown in

Be sure to connect the earth wire. Model LGH-250RVXT-E 1				
A power supply isolator must be installed. Always use an isolator for the main switch power connection. Always use an isolator for the main switch power connection.				
Select proper circuit breaker according to the electrical current Inrush current after 10 ms 21.8 A				
shown in the right chart. power supply turned ON 100 ms 11.9 A				
Bypass monitor or				
Top Right Printed Circuit Board (EA Inside)				
( NA Top right power circuit board) Malfunction				
i FAN MOTOR				
- IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII				
Control				
United transmission cable				
(Top left power circuit board)				
FAN MOTOR (Bottom right power circuit board)				
は本知合う I TAB2 TAB1 I I 기 기 / A / A / A				
TH2(RA) ( All-pole isolator All-pole isolator				
Bottom left Printed Circuit Board (SA Outside)				
(Bottom left power circuit board)				
Definition of symbols				
M1: Motor for supply fan (outside) TAB1, TAB2, TAB5: Connector (Power supply) CN20: Connector (For communication with the Dx-coil unit) M2: Motor for supply fan (inside) X13: Relay contact				
I2: Motor for supply fan (inside)     X13: Relay contact     CN21: Connector       I3: Motor for exhaust fan (inside)     X14: Relay contact     CN121: Connector				
14: Motor for exhaust fan (outside)       X15: Relay contact       CN22: Connector (Thermistor OA)				
TH1: Thermistor for outside air CN7: Connector (Motor for By-pass damper) CN32: Connector (Remote control selection)				
TH2: Thermistor for return air     CN9: Connector (Fan motor)     SA1: Address setting rotary switch (tens digit)       SW2, 5, 7: Switch (Function selection)     CN10: Connector (Fan motor)     SA2: Address setting rotary switch (ones digit)				
SW6: Switch (Model selection)         CN17: Connector (Fan speed 1/2/3/4)         LED1, LED2: Inspection indicator lamp				
TM1: Terminal block (Power supply)     CN18: Connector     LED3: Remote controller power supply indicator       TM2: Terminal block (External control input)     CN18: Connector     lamp				
TM3: Terminal block (Monitor output) CN19: Connector LED4, LED6: Power supply indicator lamp				
ninal block (Transmission cable) CN119: Connector CN105: Connector (For IT communication) SYMBOL © : Terminal block				

## 6. Circuit board diagrams

## Circuit board diagram and check points

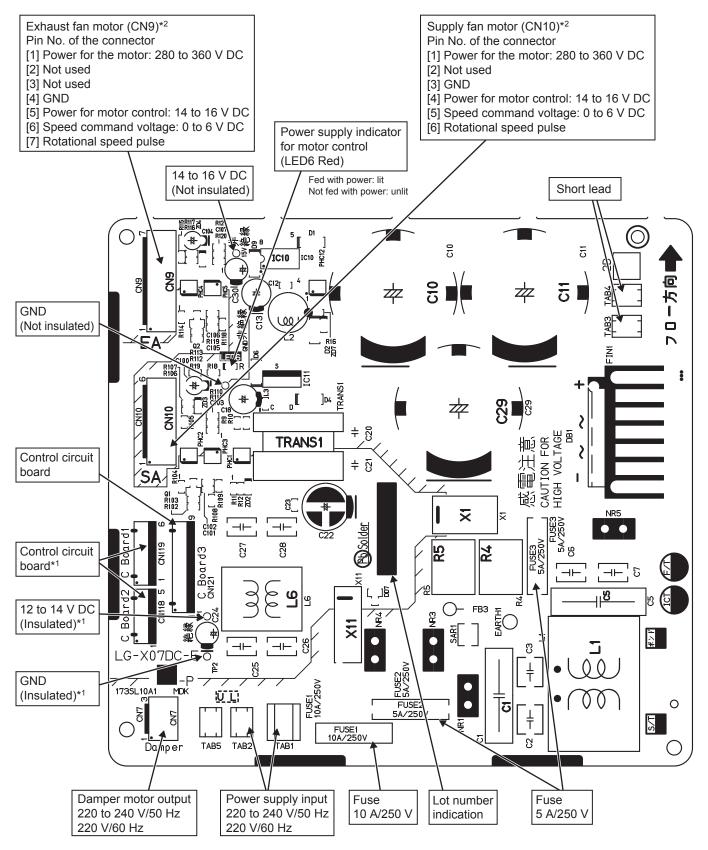
## (1) Control circuit board



## (2) Power circuit board

#### Caution:

The power circuit board is not insulated from the power line (high voltage part), except for the connection part (CN118,CN119, and CN121) with the control circuit board. Also, even when the power supply is cut off, the capacitor is charged. Therefore, wait for at least five minutes before starting work.



#### Notes:

\*1: The components marked with \*1 are not placed on some power circuit boards.

\*2: LGH-250RVXT-E  $\boxdot$  has four power circuit boards.

The motor lead cables are connected to either motor connector CN9 or CN10.

## 7. Troubleshooting

Work precautions

- Before starting the service, the power supply isolator must be turned off. Pay sufficient attention to avoid electric shock or injury.
- When removing or touching the cables, circuit boards or other parts, make sure to turn off the power supply isolator.
- Even after the power supply isolator is turned off, the capacitor on the circuit board retains high voltage for a while. Therefore, before servicing, wait for at least five minutes, and then use a tester to check that the voltage has dropped.
- Once the power supply is turned off, be sure to wait for at least five minutes before turning the power back on again.
- When servicing, power supply to M-NET must be turned off. Live-line working may cause a circuit board failure.
- When servicing, be sure to reproduce the malfunction two or three times before starting repairs.
- When servicing, always take care to keep proper footing.
- When disconnecting the motor connectors, make sure that the power supply is turned off. Even when the fan motor is stopped, disconnecting the live-line connectors will cause a motor malfunction.
- When removing the circuit board, always hold it at both ends and remove carefully so as not to apply force to the surface mounted parts.
- When removing the circuit board, be careful of the metal edges on the board.
- When removing or inserting the connectors for the circuit board, hold the entire housing section. Never pull on the lead wires.
- If it is thought that there is a circuit board malfunction, check for disconnected wires in the print pattern, burnt parts or discoloration.
- If the circuit board is replaced, make sure that the switch settings on the new board are the same as the old board.
- Avoid wrong wiring and application of abnormal voltage.
- When carrying out wiring, power supply to M-NET must be turned off, otherwise it will cause a malfunction.
- \* The part names in the texts are standardized with the part names in the parts catalog. (There are some exceptions.)

### 7-1 Service flowchart

After checking the check items below, follow the troubleshooting for servicing.

Applicable Device	Applicable Model
Lossnay Energy Recovery Ventilator	LGH-150RVXT-E 1, LGH-200RVXT-E 1, LGH-250RVXT-E 1
Lossnay Remote Controller	PZ-61DR-E, PZ-43SMF-E

No.	Preliminary check item	Details
1	Product information	Model name of the product
		Serial number of the product, manufacturing lot number of the circuit board
		<ul> <li>Microcomputer software version marked on the circuit board</li> </ul>
2	Fault status	<ul> <li>Fault status (For example, the fan does not operate.)</li> </ul>
		<ul> <li>Error code display on the remote controller</li> </ul>
		Operation setting of the remote controller (ventilation mode setting, fan
		speed setting, etc.)
3	Frequency of fault occur-	• Frequency of fault occurrence (frequency of date and time of occurrence,
	rence	regularity of occurrence, etc.)
		Operating time up to fault occurrence
		<ul> <li>Date of start of use, date of fault occurrence</li> </ul>
4	Timing of fault occurrence	Remote controller operation performed before fault occurrence
		Operating status, etc.
5	System settings	Function selection switch settings and address setting of the Lossnay unit
		Model name and address setting of the Lossnay remote controller or system
		controller, etc.
		<ul> <li>Function settings on PZ-61DR-E when PZ-61DR-E is used</li> </ul>
6	System drawings	System Configuration
		• Wiring
		<ul> <li>Record of the Lossnay function setting statuses</li> </ul>

Lossnay does not work after installation is completed.	(1) Failure mode 1: Lossnay does not work.
Lossnay does not work in trial operation after installation is completed, or Lossnay stops working during use.	
The remote controller does not work after installation is completed.	(2) Failure mode 2: The remote controller does not work.
Operations such as ON/OFF, fan speed or ventilation mode switching are not possi- ble on the remote controller after installa- tion is completed.	(3) Failure mode 3: Operations on the remote con- troller are not possible.
<ul> <li>An error code is displayed on the remote controller.</li> <li>LEDs on the circuit board blink or light.</li> </ul>	(4) Failure mode 4: Error code and LED display

## 7-2 Check details

## (1) Failure mode 1: Lossnay does not work.

### Initial Check Items

Check the following details if Lossnay does not work after installation is completed.

[1] Power supply

No.	Check Item	Corrective action
1	Is the main power supply on?	Turn the main power supply on.
2	Is the current capacity of the power supply isolator appropriate?	Use an appropriate power supply isolator.
3	Is the designated cable used for the power supply cable?	Use the designated cable.
4	Is the specified power supply supplied to the power supply terminal (TM1)? 220-240 V/50 Hz, 220 V/60 Hz	Supply the designated power supply.
5	Is the power supply cable incorrectly wired, is there a faulty connection or are screws loose?	Connect the cable securely and correctly, and tighten the screws firmly.
6	Is there a faulty connection on the power supply terminals (TM1, TAB1, TAB2, and TAB5)?	Connect the lead wires securely.
7	Is there a faulty connection on the reactor terminals?	Connect the lead wires securely.
8	Is the jumper connected to TAB3 and TAB4?	Connect the jumper properly.
9	Are the power supply indicator lamps (LED4 and LED6, red) lit? Check LEDs6 on all the power circuit boards.	Check the above items.

[2] Transmission cables (remote controller transmission cable, M-NET transmission cable, external input/output signal cable, Dx-coil unit connection cable, and connection cable for IT communication appliances)

No.	Check Item	Corrective action
1	Are the designated cables used for the remote control- ler transmission cable and M-NET transmission cable? (See Table 2-1 and Table 2-2.)	Use the designated transmission cables.
2	Are the designated cables used for the external input/ output signal cable? (See Table 2-3.)	Use the designated cables.
3	Are the transmission cables wired using multicore cables?	Use the designated transmission cables.
4	Are multiple transmission cables wired in the same pip- ing duct?	Wire the transmission cable away from one another.
	Is the power supply cable wired at least 5 cm away from transmission cables?	Wire the power supply cable at least 5 cm away from the transmission cables.
6	Are the transmission cables connected to the desig- nated terminal block? (See Table 2-1 and Table 2-2.)	Connect the transmission cables to the desig- nated terminal blocks.
7	Are the transmission cables incorrectly wired, is there a faulty connection or are screws loose?	Connect the cable securely and correctly, and tighten the screws firmly.
8	Is the wiring length of the transmission cable within the regulations? (See Table 2-1 and Table 2-2.)	Wire the cables within the regulations.
9	Are communication cables wired at least 5 cm away from the other communication cables?	Wire the cables at least 5 cm away from the other cables.
10	Does the external input signal match the specifica- tions? (See Table 2-3.)	Input the signal that matches the specifications.
11	Is the external input signal input to the Lossnay set as the main Lossnay?	Input the signal to the Lossnay set as the main Lossnay (SW5-10 ON).
12	Is the function selection for the external output signal set correctly?	Set the function selection switches (SW2-8, 5-2, and 5-6) on the circuit board correctly. Set the function settings (No. 57 and 58) of PZ- 61DR-E correctly.

#### Table 2-1

M-NET transmission cable specifications

Cable	M-NET transmission cable	
Туре	Shielded cable CVVS, CPEVS	
Number of cores	2-core cable	
Cable diameter	1.25 mm <sup>2</sup> to 2.0 mm <sup>2</sup>	
Max. extension	200 m (Note 1)	
Total extension	500 m (Note 2)	
Terminal block	TB5 [A] [B]	

Table 2-2

Remote controller transmission cable specifications

Cable	PZ-61DR-E or PZ-43SMF-E transmission cable
Туре	Sheathed cable
Number of cores	2-core cable
Cable diameter	0.3 mm² (AWG22)
Total extension	200 m
Terminal block	TM4 [1] [2]

When carrying out wiring, power supply to M-NET must be turned off, otherwise it will cause a malfunction.

(Note 1) Distance from the power supply unit to the furthest unit or system controller

(Note 2) Overall length of the cable between the units and the system controllers

#### Table 2-3 External input/output specifications

Function Name	Terminal or connector on the circuit board	Signal specifications	Materials Used	Total extension
External control input (volt-free contact)	TM2 [1] [3]	Level/pulse (Note 1)	Single-lead 0.8 to 1.2 mm dia. or twisted lead 0.5 to 1.5 mm <sup>2</sup>	500 m
External control input (12 V DC, 24 V DC)	TM2 [1] [2]	Level/pulse (Note 1)	Single-lead 0.8 to 1.2 mm dia. or twisted lead 0.5 to 1.5 mm <sup>2</sup>	(Note 2)
Mr. Slim indoor unit control signal	TM2 [1] [2]	Serial signal	Slim-Lossnay connection cable (Accessory parts)	500 m
Remote/local switching	CN32 [1] [3]	Level	Remote ON/OFF adaptor	
Remote ON/OFF input	CN32 [1] [2]	(Note 1)	(PAC-SE55RA-E)	_
Fan speed 4 input (volt-free contact)	CN17 [1] [2]			
Fan speed 3 input (volt-free contact)	CN17 [1] [3]			
Fan speed 2 input (volt-free contact)	CN17 [1] [4]	Level		10 m
Fan speed 1 input (volt-free contact)	CN17 [1] [5]	(Note 1)	Remote display adaptor	
Bypass mode input (volt-free contact)	CN26 [1] [2]		(PAC-SA88HA-E)	
Fan speed switching input (0 to 10 V DC)	CN26 [4] [5]	Analog		

<Caution>

• Input the signals to the Lossnay (SW5-10 ON, with the smallest address setting) set as the main Lossnay in the group.

(Note 1) The input signal must conform to the following specifications:

Level signal Volt-free contact, 12 V DC, 24 V DC, the duration of ON and OFF should be 10-second or more.

Pulse signal Volt-free contact, 12 V DC, 24 V DC, the duration of ON should be 200 msec. or more, and minimum 10-second absence is necessary to the next pulse .

In the case of relay contact input, use a relay having a contact rating of 15 V DC/0.1 A or higher and a minimum applicable load of 1 mA or less.

(Note 2) Check the specifications of the external device.

[3] Monitor output signal cable

No.	Check Item	Corrective action
1	Is the signal cable wired by multicore cable?	Wire the cable using a 2-core cable.
2	Are the signal cables and transmission cables wired in the same piping duct?	Wire the signal cables away from the transmission cables.
3	Is the power supply cable wired at least 5 cm away from signal cables?	Wire the power supply cable at least 5 cm away from the signal cables.
4	Is the signal cable connected to the designated terminal block? (See Table 3-1.)	Connect the signal cable to the designated terminal block.
5	Is the signal cable incorrectly wired, is there a faulty connection or are screws loose?	Connect the cable securely and correctly, and tighten the screws firmly.
6	Is the output capacity of the signal cable within rat- ing? (See Table 3-1.)	Use the signal cable within rating.
7	Is the function selection for the external output signal set correctly?	Set the function selection switches (SW2-8, 5-2, and 5-6) on the circuit board correctly. Set the function settings (No. 57 and 58) of PZ- 61DR-E correctly. (See the Lossnay technical manual.)

#### Table 3-1 Monitor Output Specifications

TM3 [9] [10]	TM3 [8] [10]	TM3 [7] [10]
Operation monitor	Malfunction monitor	Bypass monitor or Pre-heater
Volt-free contact		
240 V AC, 1 A		
24 V DC, 1 A		
220 V AC, 100 mA		
	5 V DC, 100 mA	
		Operation monitorMalfunction monitorVolt-free contact240 V AC, 1 A24 V DC, 1 A24 V DC, 1 A220 V AC, 100 mA

[4] Function setting (See the Lossnay technical manual for details.)

No.	Check Item	Corrective action
1	Is the main Lossnay set correctly?	Check the function selection switch (SW5-10) on the circuit board. When an external signal is input to multiple Lossnay units, set one of the units in the group as the main Lossnay (SW5-10 ON).
2	Are the function selection switches on the circuit board set correctly to suit the required application?	Set the function selection switches (SW2, SW5, and SW7) on the circuit board correctly.
3	Is the applicable model used as the Lossnay re- mote controller?	Use PZ-61DR-E or PZ-43SMF-E. (The air conditioner remote controller including PAR-31MAA cannot be used.)
4	When PZ-61DR-E is used, are the function selec- tions set correctly to suit the required application?	Set the function selections correctly.
5	Was a function set with the function selection switches on the circuit board after the function is set with PZ-61DR-E?	Set the function again with PZ-61DR-E. For the function that can be set with both PZ- 61DR-E and the function selection switches, if the function is set to other than "DIP-SW priority" with PZ-61DR-E, setting with the function selection switches is disabled.
6	Is the Lossnay address set correctly?	Set the address setting switches (SA1 and SA2) correctly.

No.	LED	Contents	Check Item	Corrective action
1	LED1 (green)	Lossnay main unit error indicator	Blinking: Starting up, or error oc- curred	See Failure Mode 4.
			Lit: During delay operation	Lossnay operates after the delay time has passed.
			Unlit: Other than above	It is normal.
2	LED2	M-NET System	Blinking: Error occurred	See Failure Mode 4.
	(red)	error indicator	Lit: No M-NET connection informa- tion	When using M-NET, perform group reg- istration with the system controller.
			Unlit: Other than above	It is normal.
3		Remote control- ler power supply	Lit: Power supplied to the remote controller (Main Lossnay)	The LED goes out when power is sup- plied to the remote controller from other
		indicator	Unlit: Power not supplied to the re- mote controller (Sub Lossnay)	Lossnay units in a multiple Lossnay group.
4	LED4 (red)	Power supply indicator (control circuit board)	Check that this LED is lit	The LED lights while power is being supplied to the control circuit board.
5	LED6 (red)	Power supply indicator (power circuit board)	Check that this LED is lit	The LED lights while power is being supplied to the power circuit board. (Do not touch components on the circuit board when the LED is lit.)

### • Individual function check items

[6] If Lossnay does not work in the trial operation after installation is completed, or if Lossnay stops working	
during use, check the following items.	

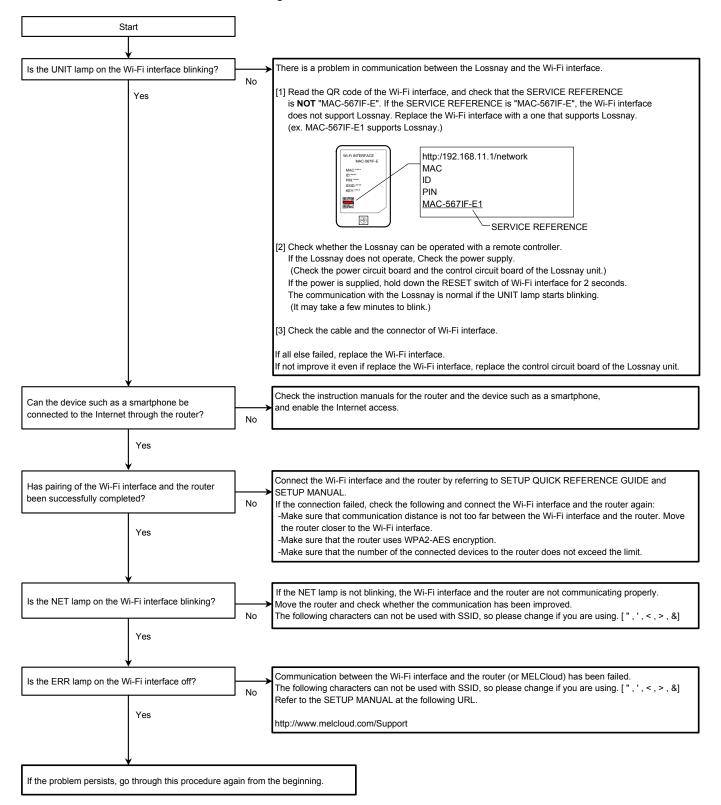
No.	Problem	Factor	Corrective action
1	The fan does not operate even though the trial	The connector between the fan motor and circuit board is disconnected.	Check the connector (CN9) for the exhaust fan motor and the connector (CN10) for the supply fan motor.
	operation switch (SW2-1) on the cir- cuit board is turned	The connector between the con- trol circuit board and power circuit board is disconnected.	Check the connector connections (CN18- CN118, CN19-CN119, and CN21-CN121).
	ON.	The wiring for the reactors is incorrect.	Check the wiring for the reactors.
		The jumper is not connected to TAB3 and TAB4.	Connect the jumper to TAB3 and TAB4.
		The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)
		The temperature around the prod- uct is high.	Use the product at a temperature of 40°C or lower.
		Fan motor failure	Check the resistance between the motor leads. (See Chapter 7. (6) Motor resistance table (page 36).) If the measured value is significantly different from the values specified in the table, replace the motor.
		Circuit board failure	Disconnect the connectors (CN9 and CN10), and check the output voltage of each pin of the connectors within one minute after turning the switch (SW2-1) ON. (One minute later, the error will occur.) (See Chapter 6. (2) Power circuit board (page 9).) If the voltage value is abnormal, replace the circuit board. If the problem persists, replace the motor.
2	Though the remote controller display indicates the fan is running, the fan stops by itself.	The Lossnay unit is operating in the protective mode (intermittent operation).	When PZ-61DR-E is used, it displays the icon ""#" that indicates the protective operation is in- progress. For details, see the Lossnay technical manual or remote controller manual.
		The Lossnay unit is set to the delay operation.	When PZ-61DR-E is used, it displays the icon "%" that indicates the delay operation is in- progress. LED1 (green) on the control circuit board lights. Lossnay operates in 30 minutes (or 15 minutes) after the air conditioner is operated to run. Check the function selection switch (SW5-1) on the circuit board or the function setting (No. 9) of PZ-61DR-E. (See the Lossnay technical manual.)
		The interlocked air conditioner (Mr. Slim indoor unit or City Multi indoor unit) is defrosting.	The supply fan has been stopped to prevent cold air from blowing out. When the air conditioner finishes defrosting, the fan operation is started automatically.
		The system is switching the venti- lation mode.	When switching the ventilation mode (Energy recovery mode/Bypass mode), the fan stops (for approx. 30 seconds).
		The temperature around the prod- uct is high.	When the ambient temperature of the product is high (higher than 40°C), the fan may stop to prevent the fan motor from overheating.

No.	Problem	Factor	Corrective action
3	The fan does not stop even though the remote control- ler is operated to stop operation.	The pre-heater or operation moni- tor with delay operation is set to be used.	If the pre-heater or operation monitor with delay operation is set to be used, the fan continues op- erating for three minutes after the stop operation. Check the function selection switches (SW2-8 and 5-6) on the circuit board or the function set- tings (No. 57 and 58) of PZ-61DR-E. (See the Lossnay technical manual.)
4	Even though the remote controller is operated to change the fan speed, the	The indoor negative pressure setting or the indoor positive pres- sure setting is set.	Check the function selection switches (SW2- 4 and 2-5) on the circuit board or the function settings (No. 6 and 7) of PZ-61DR-E. (See the Lossnay technical manual.)
	fan speed does not change.	The external fan speed input is set. (CN17)	When PZ-61DR-E is used, it displays the icon "\$". Check the fan speed switching input (CN17).
		The external fan speed input is set. (CN26)	When PZ-61DR-E is used, it displays the icon "%". Check the function selection switches (SW2-3 and 2-6) on the circuit board or the function set- ting (No. 63) of PZ-61DR-E. (See the Lossnay technical manual.)
		The system is operating in the protective mode (intermittent operation).	When PZ-61DR-E is used, it displays the icon """" that indicates the protective operation is in-progress. For details, see the Lossnay technical manual or remote controller manual.
		The pre-heater is ON.	When the pre-heater is ON, Lossnay runs at Fan speed 2 or higher speed. Even when Fan speed 1 is selected with the remote controller or external fan speed input, Lossnay runs at Fan speed 2.
5	The fan operation is unstable.	The motor rotation speed is under control.	This product controls the motor by detecting the motor rotation speed. The fan operation may be unstable during rotation speed control (for maximum about 10 minutes).
6	Air volume is abnor- mally large or small.	The model selection switch (SW6) is not set correctly after the circuit board is replaced.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)
7	The damper does not operate even though the trial	The connector between the damper motor and circuit board is disconnected.	Check the connection of the connector (CN7) on the power circuit board.
	operation switch (SW2-1) on the cir- cuit board is turned ON.	Mechanical failure	Remove the rod of the damper board and check if the damper board can be moved by hand.
		Damper motor failure	Remove the rod of the damper board and turn the trial operation switch (SW2-1) ON. The damper motor operates in about 30 seconds. If the damper motor does not operate, replace the GM assembly.
		Circuit board failure	Disconnect the connector (CN7) from the power circuit board and check the voltage value be- tween the pins of CN7 when the trial operation switch (SW2-1) is turned ON. (Voltage is output in about 30 seconds after switch ON.) If there is no voltage value, replace the circuit board. If the problem persists, replace the GM assem-
			bly.

No.	Problem	Factor	Corrective action
	Even though the remote controller is operated to change	The outdoor temperature is 8°C or lower.	When the outdoor temperature is 8°C or lower, the ventilation mode is fixed to the Energy re- covery mode.
	the ventilation mode, the ventila- tion mode is not	The signal is input to the Bypass mode switching input (CN26 [1] [2]).	Check the Bypass mode switching input (CN26 [1] [2]). (See the Lossnay technical manual.)
	changed.	The Lossnay unit is performing the Night-purge operation.	When PZ-61DR-E is used, The ventilation mode cannot be changed during the Night-purge op- eration. (See the Lossnay technical manual.)
		The pre-heater is ON, or within one hour after the pre-heater is turned OFF.	When the pre-heater is ON, or for one hour after the pre-heater is turned OFF, the ventilation mode is fixed to the Energy recovery mode.
9	The ventilation mode cannot be switched when	Temperature condition for Energy recovery mode or Bypass mode is not satisfied.	Check the temperature map. For details, see the Lossnay technical manual.
	Lossnay is operat- ing in the automatic	It has not passed 30 minutes since the ventilation mode is switched.	Switching of the ventilation mode is controlled in 30 minutes cycle.
	mode.	The outdoor temperature is 8°C or lower.	When the outdoor temperature is 8°C or lower, the ventilation mode is fixed to the Energy re- covery mode.
		The signal is input to the Bypass mode switching input (CN26 [1] [2]).	Check the Bypass mode switching input (CN26 [1] [2]). (See the Lossnay technical manual.)
		The operation mode of the inter- locked air conditioner (Mr. Slim in- door unit or City Multi indoor unit) is set to fan operation or heating.	If the operation mode of the interlocked air conditioner is fan operation or heating, the ven- tilation mode of Lossnay is fixed to the Energy recovery mode.
		The pre-heater is ON, or within one hour after the pre-heater is turned OFF.	When the pre-heater is ON, or for one hour after the pre-heater is turned OFF, the ventilation mode is fixed to the Energy recovery mode.
10	Air volume is too	Is the air filter clogged?	Clean the air filter.
	small.	Pressure loss in the duct is too high.	Set the supply/exhaust fan power up setting. (See the Lossnay technical manual.)
		The model selection switch (SW6) is not set correctly after the circuit board is replaced.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)
		The indoor negative pressure setting or the indoor positive pres- sure setting is set.	Check the function selection switches (SW2- 4 and 2-5) on the circuit board or the function settings (No. 6 and 7) of PZ-61DR-E. (See the Lossnay technical manual.)
		Power supply voltage is low.	Check the power supply voltage.
		In interlock with the air conditioner, the outdoor air intake port of the Lossnay unit is connected with the air conditioner by using a duct.	In this case, even if the Lossnay remote con- troller is operated to start Lossnay while the air conditioner is stopped, Lossnay will not supply air.

No.	Problem	Factor	Corrective action
11	Actual fan speed of the Lossnay unit	The signal is input to the fan speed input (CN17).	Check the fan speed input (CN17). (See the Lossnay technical manual.)
	differs from the fan speed set with the	The signal is input to the fan speed switching input (CN26 [4] [5]).	Check the fan speed switching input (CN26 [4] [5]). (See the Lossnay technical manual.)
	remote controller.	Function setting (No. 8) of PZ- 61DR-E "Max. fan speed setting during the first 30 minutes" is enabled.	Lossnay operates at fan speed 4 for 30 minutes when operation starts. (See the Lossnay technical manual.)
		The indoor negative pressure setting or the indoor positive pres- sure setting is set.	Check the function selection switches (SW2-4 and 2-5) on the circuit board or the function set- tings (No. 6 and 7) of PZ-61DR-E. (See the Lossnay technical manual.)
12	The Night-purge operation cannot be stopped with PZ- 61DR-E.	Usual start/stop button operation cannot stop the Night-purge op- eration.	Press the start/stop button once to display the operation screen, and then press the start/stop button again.
13	Even though the Night-purge is set, Lossnay does not perform the Night- purge operation.	Conditions of the Night-purge are not satisfied.	When the Night-purge conditions such as the indoor/outdoor temperature are not satisfied, Lossnay does not perform the Night-purge operation. For details, see the Lossnay technical manual.
		The Night-purge schedule is not set.	Check the setting of PZ-61DR-E or the system controller that supports Night-purge operation. For details, see the Lossnay technical manual.
14	The Night-purge operation stops in halfway through.	The operating condition became outside the Night-purge condi- tions.	When the operating condition becomes outside the Night-purge conditions, the Night-purge operation ends. For details, see the Lossnay technical manual.
		The Lossnay remote controller or the system controller was oper- ated to start or stop the operation of the Lossnay unit.	When the start or stop operation is performed during the Night-purge operation, the Night- purge operation ends.
		A controller other than PZ-61DR-E or a controller that is not support- ing Night-purge is operated to change the ventilation mode.	When a controller other than those supporting Night-purge is operated to change the ventila- tion mode, the system performs the normal ventilating operation. (See the Lossnay techni- cal manual.)
15	The Lossnay unit does not operate with the MELCloud application. (When the Wi-Fi interface is used)	The connection cable for the Wi-Fi interface is too close to the power supply cable or the other communication cables.	Wire the connection cable for the Wi-Fi interface at least 5 cm away from the power supply cable or the other communication cables.
		The system configuration is not appropriate.	Refer to the notes for the system configura- tion, for example, on leaflets supplied with the Lossnay unit.
		If the above does not solve the problem	See Fig. 6-1 Check of Wi-Fi interface.
16	The Wi-Fi interface cannot be connect- ed with the circuit board.	The circuit board of the old model is used.	The Wi-Fi interface can be connected with the new circuit board (LG-X07DC-E). Replace the circuit board.

#### <Fig. 6-1 Check of Wi-Fi interface>



[7] If the Lossnay unit to which the Dx-coil unit is connected fails to operate properly

\*For symptoms other than the following, see the Dx-coil unit service handbook.

No.	Symptom	Cause	Corrective action
1	The Lossnay unit does	The function selection switch (SW7-1:	Check the function selection switch
	not operate even when	Setting whether or not the Dx-coil unit	(SW7-1) on the control circuit board of
	trying to operate it by	is connected) on the control circuit	the Lossnay unit, or the function setting
	Dx-coil unit remote con- troller (PZ-01RC).	board is set to OFF.	(No. 71) of Lossnay remote controller (PZ-61DR-E).
		The power of the Lossnay unit is not ON.	Check the power of the Lossnay unit.
		Communication error between PCB A and PCB B of the Dx-coil unit	See the Dx-coil unit service handbook.
		Communication error between the Lossnay unit and Dx-coil unit	See the Dx-coil unit service handbook.
2	The Lossnay unit does	The function selection switch (SW7-1:	Check the function selection switch
	not stop even when try-	Setting whether or not the Dx-coil unit	(SW7-1) on the control circuit board of
	ing to stop it by Dx-coil	is connected) on the control circuit	the Lossnay unit, or the function setting
	unit remote controller (PZ-01RC).	board is set to OFF.	(No. 71) of Lossnay remote controller (PZ-61DR-E).
		Lossnay is performing the night-purge	Check the screen display on Lossnay
		operation.	remote controller (PZ-61DR-E) or cen- tralized controller (AE-200E).
		The pre-heater is connected to the	Lossnay stops three minutes later to
		Lossnay unit.	cool the pre-heater.
		Communication error between PCB A and PCB B of the Dx-coil unit	See the Dx-coil unit service handbook.
		Communication error between the Lossnay unit and Dx-coil unit	See the Dx-coil unit service handbook.
		The trial operation switch (SW2-1) is set to ON.	Check the trial operation switch (SW2-1) on the control circuit board of the Lossnay unit.
3	Air supply fan of the	The outdoor unit is in defrosting operation.	See the Dx-coil unit service handbook.
	Lossnay unit stops oc-	The outdoor unit is operating in heat-	See the Dx-coil unit service handbook.
	casionally.	ing standby mode.	
		The Lossnay unit is operating in the	It is normal.
		protective mode (intermittent operation).	
4	Even when the exter-	The function selection switch (SW7-2	When the Lossnay unit is in the "Temp.
	nal signal is input to	(and SW7-3): Selection of the opera-	priority mode," and while the Dx-coil unit
	change the fan speed	tion mode from "Temp. priority mode" or "Fan speed priority mode" (or	is operating in the cooling or heating mode, the Lossnay unit operates at Fan
	to 1 or 2, the Lossnay unit operates at Fan	"Fan priority mode after temp. priority	speed 3, regardless of the external fan
	speed 3.	mode")) on the control circuit board of	speed input of Fan speed 1 or 2.
	speca o.	the Lossnay unit, or the function set-	
		ting (No. 72) of Lossnay remote con-	
		troller (PZ-61DR-E) is set to "Temp.	
		priority mode" or "Fan priority mode	
		after temp. priority mode."	
5	When the Indoor nega-	The function selection switch (SW7-2	When the Indoor negative pressure
	tive pressure setting of	(and SW7-3): Selection of the opera-	setting is enabled, set to "Fan speed
	the Lossnay unit is ena-	tion mode from "Temp. priority mode"	priority mode," by the function selection
	bled, if the external sig-	or "Fan speed priority mode" (or	switch (SW7-2) on the control circuit
	nal of Fan speed 1 or 2	"Fan priority mode after temp. priority	board of the Lossnay unit, or function
	is input, indoor negative	mode")) on the control circuit board of	setting (No. 72) of Lossnay remote con-
	pressure setting cannot	the Lossnay unit, or the function set-	troller (PZ-61DR-E).
	be executed.	ting (No. 72) of Lossnay remote con- troller (PZ-61DR-E) is set to "Temp.	
		priority mode" or "Fan priority mode	
		after temp. priority mode."	

### (2) Failure mode 2: The remote controller does not work.

If the remote controller does not work after installation is completed, check the following items.

### [1] PZ-61DR-E

No.	Problem	Factor	Corrective action
1	Nothing is displayed on the remote con-	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	troller. The ON/OFF lamp	Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
	does not blink.	In one group, three or more PZ- 61DR-E controllers are connected.	Only up to two PZ-61DR-E controllers can be connected in one group.
		In one group, 16 or more Lossnay units are connected.	Only up to 15 Lossnay units can be connected in one group.
		The wiring length of the remote controller exceeds 200 m.	The wiring length of the remote controller shall be within 200 m.
		In one group, two or more Lossnay units are set as the main Lossnay (SW5-10 ON).	Only one Lossnay unit can be set as the main Lossnay in one group.
2	The remote control- ler continues to dis- play "Please Wait". Error code "6831" is displayed.	The remote controller is starting up.	The remote controller displays "Please Wait" during start-up for maximum four minutes.
		Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
		The remote controller transmis- sion cable is connected to the terminal block (TB5 [A] [B]) for the M-NET transmission cable.	Connect the remote controller transmission cable to the terminal block (TM4 [1] [2]).
		PZ-43SMF-E is used together.	PZ-61DR-E and PZ-43SMF-E cannot be used together.
3	It takes time for the remote controller to be fed with power after turning the Lossnay unit ON.	The Lossnay unit is starting up.	The remote controller is not fed with power dur- ing start-up of the Lossnay unit for maximum one minute.

#### [2] PZ-43SMF-E

No.	Problem	Factor	Corrective action
1	The power indicator " •" is not displayed.	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	Faulty connection of the remote controller transmission cable		Check the items described in (1) [2].
	In one group, three or more 43SMF-E controllers are co		Only up to two PZ-43SMF-E controllers can be connected in one group.
	In one group, 16 or more units are connected.		Only up to 15 Lossnay units can be connected in one group.
	0 0		The wiring length of the remote controller shall be within 200 m.
		In one group, two or more Lossnay units are set as the main	Only one Lossnay unit can be set as the main Lossnay in one group.
		Lossnay (SW5-10 ON).	(See the Lossnay technical manual.)
2	"H0" is displayed on	The remote controller is starting	The remote controller displays "H0" during start-
	the remote controller.	up.	up for a maximum of one minute.

No.	Problem	Factor	Corrective action
3	It takes time for the remote controller to be fed with power after turning the Lossnay unit ON.	The Lossnay unit is starting up.	The remote controller is not fed with power dur- ing start-up of the Lossnay unit for a maximum of one minute.
4	The inspection number "6801" is	Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
	displayed on the remote controller.	The remote controller transmis- sion cable is connected to the terminal block (TB5 [A] [B]) for the M-NET transmission cable.	Connect the remote controller transmission cable to the terminal block (TM4 [1] [2]).
		PZ-61DR-E is used together.	PZ-43SMF-E and PZ-61DR-E cannot be used together.

## (3) Failure mode 3: Operations on the remote controller are not possible.

### Initial Check Items

If the system cannot be operated with the remote controller after installation is completed, check the following items.

No.	Check item	Notes
1	Are the function selection switches (SW2, SW5, and SW7) on the Lossnay circuit board set correctly to suit the required application?	Depending on the settings of the function selection switches, Lossnay may automatically operate or stop, or specific operation may be unable to be performed with the remote controller.
2	When PZ-61DR-E is used, are the function selections set correctly to suit the required application?	Depending on the settings of the function selections, Lossnay may automatically operate or stop, or specific operation may be unable to be performed with the remote controller.
3	When PZ-61DR-E is used, are icons and characters displayed on the PZ- 61DR-E screen?	Based on the icon and characters, you can check statuses such as the timer operation, Night-purge, and protective operation. (See the Lossnay technical manual.)
4	Is the system controller of M-NET used?	The system controller can be used to start/stop Lossnay, change fan speed or ventilation mode, and prohibit the start/stop operation by PZ-61DR-E.
5	Is the external input used?	If the interlock mode is set to the "External input priority ON/OFF interlock" and if the external device is operating, the stop operation by PZ-61DR-E is prohibited. (See the Lossnay technical manual.) If the Remote/Local switching (CN32) is set to remote, the start/ stop operation by the Lossnay remote controller is prohibited. (See the Lossnay technical manual.)
		Priority is given to the operation by the fan speed switching input and Bypass mode switching input. (CN17, CN26) (See the Lossnay technical manual.)
6	Is the Wi-Fi interface connected?	When the Lossnay unit is operated with the MELCloud application, the Lossnay unit operates according to the latter signal.
7	Is the Dx-coil unit connected?	When the Lossnay unit is operated with the Dx-coil unit remote controller (PZ-01RC), the Lossnay unit operates according to the latter signal.

### Individual check items

If the system cannot be started/stopped using the remote controller after installation is completed, check the following items.

[1]	PZ-61DR-E
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No.	Problem	Factor	Corrective action
1	Some Lossnay units in the group do not operate.	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
		Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
		The remote controller transmis-	Connect the remote controller transmission
		sion cables are not correctly	cables correctly between the terminals (TM4 [1]
		connected between the terminals	[2]) of the Lossnay units in the group.
		(TM4 [1] [2]) of the Lossnay units	
		in the group. The system is operating in the	For details, see the Lossnay technical manual.
		protective mode (intermittent	For details, see the cossilay technical manual.
		operation).	
2	The screen display	Faulty connection of the remote	Check the items described in (1) [2].
	of the remote con-	controller transmission cable	
	troller changes by	The group wiring and the group	Check the group wiring or the group setting of
	itself. Even if you	setting of the system controller do	the system controller.
	press the buttons,	not match.	
	the screen returns	When the system controller is	Set the Lossnay unit, which is set as the main
	to the original screen right away.	used, the Lossnay unit, which is set as the main Lossnay (SW5-10	Lossnay (SW5-10 ON) to the address with the smallest number.
	soreen ngnt away.	ON), is not set to the address with	(See the Lossnay technical manual.)
		the smallest number in the group.	
3	The ventilation	The Lossnay unit is performing	The ventilation mode cannot be changed during
	mode cannot be	the Night-purge operation.	the Night-purge operation. (See the Lossnay
	changed with the		technical manual.)
	remote controller.	The signal is input to the Bypass	Check the Bypass mode switching input (CN26
	<b>—</b>	mode switching input (CN26 [1] [2]).	[1] [2]). (See the Lossnay technical manual.)
4	Even though the	The Lossnay unit is performing	The indoor temperature and/or supply air tem-
	function settings (No. 37 and/or 38) of PZ-	the Bypass mode ventilation.	perature are not displayed during the Bypass mode.
	61DR-E are set to		mode.
	"1", the indoor tem-		
	perature and/or sup-		
	ply air temperature		
	are not displayed.		
5	Even though the	The setting of PZ-61DR-E is not	Select "Yes" at "Temp. display" menu of PZ-
	function settings	correct.	61DR-E. For details, see the installation manual
	(No. 36, 37 and/or 38) of PZ-61DR-E		of PZ-61DR-E.
	are set to "1", the		
	outdoor tempera-		
	ture, indoor temper-		
	ature and/or supply		
	air temperature are		
	not displayed.		
6	The indoor, outdoor,		In the following cases, the temperature display
	and/or supply air	air temperature are outside the	blinks. Outdoor tomporature:
	temperature display of PZ-61DR-E blink.	measurement range.	Outdoor temperature: 0°C or lower, 38°C or higher
			Indoor and supply air temperature:
			8°C or lower, 38°C or higher

[2] Interlocking with air conditioners (Mr. Slim indoor unit or City Multi indoor unit) or external devices

No.	Problem	Factor	Corrective action
1	Lossnay interlock settings cannot be	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	performed with the remote controller.	Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
		Lossnay address setting is incorrect.	Check the Lossnay address.
2	Lossnay does not perform interlock	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	operation.	Faulty connection of the remote controller transmission cable or external input/output signal cables	Check the items described in (1) [2].
		The Lossnay unit is not set for interlock operation.	Set the interlock setting.
		The terminal block connected and the type of external signal do not match (charged or volt-free)	Check the type of external signal and the con- nections of the external control input terminal (TM2).
		The type of external signal and input setting do not match (level signal or pulse signal).	Check the type of external signal and the setting of the input (level or pulse). (See the Lossnay technical manual.)
		The Lossnay unit is set to the delay operation.	When PZ-61DR-E is used, it displays the icon "%" that indicates the delay operation is in- progress. LED1 (green) on the control circuit board lights. The Lossnay unit starts operation in 30 minutes (or 15 minutes) after starting operation by the air conditioner or external signal. Check the function selection switch (SW5-1) on the circuit board or the function setting (No. 9) of PZ-61DR-E. (See the Lossnay technical manual.)
		The interlock mode of the Lossnay unit is set to "ON Interlock" or "OFF Interlock".	Check the interlock mode setting. (See the Lossnay technical manual.)
		In a group of multiple Lossnay units, no Lossnay unit is set to the main Lossnay.	For a group of multiple Lossnay units, set one Lossnay unit as the main Lossnay (SW5-10 ON) to input external control signal.
		In a group of multiple Lossnay units, external control signal is input to a Lossnay unit other than the main Lossnay.	(See the Lossnay technical manual.)
		The Lossnay unit is operating in the protective mode (intermittent operation).	For details, see the Lossnay technical manual.

### [3] System controller

No.	Problem	Factor	Corrective action
1	The group of Lossnay cannot be	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	set with the system controller.	M-NET transmission cable is con- nected to the remote controller terminal block (TM4 [1] [2]).	Connect the M-NET transmission cable to the M-NET transmission cable terminal block (TB5 [A] [B]).
		Lossnay address setting is incor- rect.	Check the address setting switches (SA1 and SA2) on the Lossnay circuit board.
		Power is not supplied to the M-NET transmission cable.	If the system is configured with only Lossnay units, connect the power supply unit. (See the Lossnay technical manual.)
		The wiring length of the M-NET transmission cable is longer than specified. (Longer than 200 m from the power supply unit, or longer than 500 m in total length)	Check the wiring length of the transmission cable. (See the Lossnay technical manual.)
2	Some Lossnay units in the group do not	The power of the Lossnay unit is not ON.	Check the items described in (1) [1].
	operate.	Faulty connection of the M-NET transmission cable	Check the items described in (1) [2].
		The remote controller transmis- sion cables are not correctly connected between the terminals (TM4 [1] [2]) of the Lossnay units in the group.	Connect the remote controller transmission cables correctly between the terminals (TM4 [1] [2]) of the Lossnay units in the group.
		The Lossnay unit is operating in the protective mode (intermittent operation).	For details, see the Lossnay technical manual.
3	The screen display of the system con-	Faulty connection of the remote controller transmission cable	Check the items described in (1) [2].
	troller changes by itself. Even if you press the buttons, the screen returns	When PZ-61DR-E is used, the group wiring and the group setting of the system controller do not match.	Check the group wiring or the group setting of the system controller.
	to the original screen right away.	The Lossnay unit, which is set as the main Lossnay (SW5-10 ON), is not set to the address with the smallest number in the group	Set the Lossnay unit, which is set as the main Lossnay (SW5-10 ON) to the address with the smallest number. (See the Lossnay technical manual.)
		smallest number in the group.	(See the Lussing technical Inditudi.)

[4] When the Wi-Fi interface is connected to the Lossnay unit

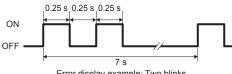
No.	Problem	Factor	Corrective action
1	The Lossnay unit does not operate with the MELCloud application.	The connection cable for the Wi-Fi interface is too close to the power supply cable or the other communication cables.	Wire the connection cable for the Wi-Fi interface at least 5 cm away from the power supply cable or the other communication cables.
		The system configuration is not appropriate.	Refer to the notes for the system configura- tion, for example, on leaflets supplied with the Lossnay unit.
		If the above does not solve the problem	See Fig. 6-1 Check of Wi-Fi interface.

[5] When the Dx-coil unit is connected to the Lossnay unit

No.	Problem	Factor	Corrective action
1	The Lossnay unit does not operate	The power of the Lossnay unit is not ON.	Check the power of the Lossnay unit.
	even when trying to operate it with the Dx-coil unit remote controller (PZ-01RC).	The connection setting "Setting whether or not the Dx-coil unit is connected" on the Lossnay unit is set to OFF.	Set the connection setting to ON.
		The Dx-coil unit connection cable is connected to a wrong connector.	Check whether the cable is connected to the correct connector (CN20).
		Factors caused by other than the Lossnay unit	See the Dx-coil unit service handbook.

### (4) Failure mode 4: Error code and LED display

An error code displayed on the remote controller (PZ-61DR-E, PZ-43SMF-E) or the M-NET controller, and blinking or illumination of LED1 (green) or LED2 (red) on the circuit board show the type of an error. The LED blink interval is 0.25 seconds for both on and off. The display duration is approximately 7 seconds.



Error display example: Two blinks

-	LED1 (green)		Symptom	Cause	Corrective action
0206	3 blinks	_	Error on the Dx-coil unit	Error associated with the Dx-coil unit	See the Dx-coil unit service hand- book.
	12 blinks	_	Error on the model selec- tion of the Dx-coil unit	The model selection of the Dx-coil unit is set incorrectly. The combination of the Lossnay unit and the Dx-coil unit is wrong.	
0900	_	—	Trial operation	The trial operation switch (SW2-1) on the circuit board of the Lossnay unit is set to "ON".	Check the trial operation switch. (See the Lossnay technical manual.)
	3 blinks	—	Test run of the drain pump on the Dx-coil unit	The drain pump on the Dx-coil unit is under the test run.	See the Dx-coil unit service hand- book.
2600	3 blinks	_	Failure of the water sensor for the drain pan on the Dx- coil unit	See the Dx-coil unit service hand- book.	See the Dx-coil unit service hand- book.
2601	3 blinks	_	Disconnection of the water sensor con- nector on the Dx-coil unit	See the Dx-coil unit service hand- book.	See the Dx-coil unit service hand- book.

Error display list

	LED1 (green)	Symptom	Cause	Corrective action
3126	8 blinks	External de- vice error	<ul> <li>When the terminals (TM3 [7] [10]) are set for pre-heater output (function selection switch (SW5-6) on the circuit board is ON, or the function setting (No. 58) of PZ-61DR-E set to "2"), the following conditions were satisfied.</li> <li>Outdoor air temperature detected by OA thermistor stays at 70°C or higher for one minute.</li> <li>Outdoor air temperature detected by OA thermistor exceeds 15°C within 15 minutes after the preheater output starts.</li> <li>Outdoor air temperature is still -10°C or lower one hour after the preheater output starts.</li> <li>Causes of the above phenomenons are described below.</li> <li>The pre-heater is connected to the wrong terminal.</li> </ul>	See below. Connect the pre-heater to the terminals (TM3 [7] [10]).
				(See the Lossnay technical manual.)
			Faulty connection of the pre-heater The output capacity of the pre-heater is too large with respect to the air volume of the Lossnay unit.	Check the pre-heater connections. Adjust the output capacity of the pre-heater. When the pre-heater is used, run the Lossnay at a higher fan speed.
			The output capacity of the pre-heater is too small with respect to the air volume of the Lossnay unit.	Adjust the output capacity of the pre-heater. When the pre-heater is used, run the Lossnay at a lower fan speed.
			Even though the pre-heater is in use, the function selection switch (SW5-6) on the circuit board is not set to ON, or the function setting (No. 58) of PZ- 61DR-E is not set to "2".	Check the setting of the function selection switch (SW5-6) on the circuit board or the function setting (No. 58) of PZ-61DR-E. (See the Lossnay technical man-
			Even though the pre-heater is not in use, the function selection switch (SW5-6) on the circuit board is set to ON, or the function setting (No. 58) of PZ-61DR-E is set to "2".	ual.)
			Pre-heater failure	Replace the pre-heater.
			Pre-heater relay failure	Replace the relay for the pre-heater.
			Circuit board failure	Replace the circuit board.

	LED1 (green)		Symptom	Cause	Corrective action
4101	11 blinks	_	Overcurrent error of the re-	Shorting between remote controller terminals	Check the remote controller wiring.
			mote controller terminal	In one group, two or more Lossnay units are set as the main Lossnay (SW5-10 ON).	Only one Lossnay unit can be set as the main Lossnay in one group. (See the Lossnay technical manual.)
				M-NET transmission cable is con- nected to the remote controller termi- nal block (TM4 [1] [2]).	Connect the M-NET transmission cable to the M-NET transmission cable terminal block (TB5 [A] [B]).
				Three or more remote controllers are connected.	Up to two remote controllers can be connected.
				Circuit board failure	Replace the circuit board.
				Remote controller failure	Replace the remote controller.
4116	116 1 blink	_	tor (inside)	<for 200rvxt-e<br="" lgh-150="">Faulty connection of the supply fan motor (inside) connector (CN10) on the Power circuit board 1</for>	Check the connector (CN10) con- nection.
			(Centrifugal fan does not work, insuf- ficient motor speed, exces- sive motor speed, or rotation de- tected when operation is stopped)	<for lgh-250rvxt-e="" ①=""> Faulty connection of the supply fan motor (inside) connector (CN10) on the Bottom right power circuit board</for>	Check the connector (CN10) con- nection.
				sive motor speed, or rotation de- tected when operation is	<for 200rvxt-e<br="" lgh-150="">Faulty connection of the connectors (CN18 - CN118 and CN19 - CN119) between the control circuit board and Power circuit board 1</for>
					<for lgh-250rvxt-e<br="">Faulty connection of the connectors (CN18/CN19 - CN121) between the control circuit board and Bottom right power circuit board</for>
				The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)
				The temperature around the product is high.	Use the product at a temperature of 40°C or lower.
				The motor and centrifugal fan are not fixed securely.	Check the installation state of the motor and centrifugal fan, and fix them securely.
				Deformed centrifugal fan	Replace the centrifugal fan.
				Foreign objects around the centrifu- gal fan	Check the air course and around the centrifugal fan, and remove any foreign matter.
				Fan motor failure	Replace the motor. (See page 16.)
				Circuit board failure	Replace the circuit board.

	LED1 (green)		Symptom	Cause	Corrective action		
4116	2 blinks	_	Abnormal rotation of the exhaust fan motor (inside)	<for 1="" 200rvxt-e="" lgh-150=""> Faulty connection of the exhaust fan motor (inside) connector (CN9) on the Power circuit board 1</for>	Check the connector (CN9) con- nection.		
			(Centrifugal fan does not work, insuf- ficient motor speed, exces- sive motor	<for 1="" lgh-250rvxt-e=""> Faulty connection of the exhaust fan motor (inside) connector (CN9) on the Top right power circuit board <for 1="" 200rvxt-e="" lgh-150=""></for></for>	Check the connector (CN9) con- nection. Check the connector connections		
			speed, or rotation de- tected when operation is	Faulty connection of the connectors (CN18 - CN118 and CN19 - CN119) between the control circuit board and Power circuit board 1 <for 1="" lgh-250rvxt-e=""></for>	(CN18 - CN118 and CN19 - CN119). Check the connector connections		
			stopped)	Faulty connection of the connectors (CN18 - CN118 and CN19 - CN119) between the control circuit board and Top right power circuit board	(CN18 - CN118 and CN19 - CN119).		
				The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)		
				The temperature around the product is high.	Use the product at a temperature of 40°C or lower.		
				The motor and centrifugal fan are not fixed securely.	Check the installation state of the motor and centrifugal fan, and fix them securely.		
				Deformed centrifugal fan	Replace the centrifugal fan.		
				Foreign objects around the centrifu- gal fan	Check the air course and around the centrifugal fan, and remove any foreign matter.		
				Fan motor failure	Replace the motor. (See page 16.)		
				Circuit board failure	Replace the circuit board.		
	6 blinks	s –	<ul> <li>Abnormal rotation of the supply fan mo- tor (outside) (Centrifugal fan does not work, insuf- ficient motor speed, exces- sive motor speed, or rotation de- tected when operation is stopped)</li> </ul>	<for 200rvxt-e<br="" lgh-150="">Faulty connection of the supply fan motor (outside) connector (CN10) on the Power circuit board 2</for>	Check the connector (CN10) con- nection.		
				fan does not work, insuf-	fan does not work, insuf-	<for 1="" lgh-250rvxt-e=""> Faulty connection of the supply fan motor (outside) connector (CN10) on the Bottom left power circuit board</for>	Check the connector (CN10) con- nection.
				<for 1="" 200rvxt-e="" lgh-150=""> Faulty connection of the connectors (CN21 - CN121) between the control circuit board and Power circuit board 2</for>	Check the connector connections (CN21 - CN121).		
				<for 1="" lgh-250rvxt-e=""> Faulty connection of the connectors (CN21 - CN121) between the control circuit board and Bottom left power circuit board</for>	Check the connector connections (CN21 - CN121).		

	LED1 (green)		Symptom	Cause	Corrective action	
4116			Abnormal rotation of the supply fan mo-	The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)	
			tor (outside) (Centrifugal	The temperature around the product is high.	Use the product at a temperature of 40°C or lower.	
			fan does not work, insuf- ficient motor	The motor and centrifugal fan are not fixed securely.	Check the installation state of the motor and centrifugal fan, and fix them securely.	
			speed, exces-	Deformed centrifugal fan	Replace the centrifugal fan.	
			sive motor speed, or rotation de- tected when	Foreign objects around the centrifu- gal fan	Check the air course and around the centrifugal fan, and remove any foreign matter.	
			operation is stopped)	Fan motor failure	Replace the motor. (See page 16.)	
			stopped)	Circuit board failure	Replace the circuit board.	
	7 blinks	—	Abnormal rotation of the exhaust fan motor (out-	<for 1="" 200rvxt-e="" lgh-150=""> Faulty connection of the exhaust fan motor (outside) connector (CN9) on the Power circuit board 2</for>	Check the connector (CN9) con- nection.	
			side) (Centrifugal fan does not work, insuf- ficient motor speed, exces- sive motor speed, or rotation de- tected when operation is stopped)	<for 1="" lgh-250rvxt-e=""> Faulty connection of the exhaust fan motor (outside) connector (CN9) on the Top left power circuit board</for>	Check the connector (CN9) con- nection.	
				speed, exces- sive motor speed, or rotation de- tected when operation is	<for 1="" 200rvxt-e="" lgh-150=""> Faulty connection of the connectors (CN21 - CN121) between the control circuit board and Power circuit board 2</for>	Check the connector connections (CN21 - CN121).
					<for 1="" lgh-250rvxt-e=""> Faulty connection of the connectors (CN21 - CN121) between the con- trol circuit board and Top left power circuit board</for>	Check the connector connections (CN21 - CN121).
				The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)	
				The temperature around the product is high.	Use the product at a temperature of 40°C or lower.	
				The motor and centrifugal fan are not fixed securely.	Check the installation state of the motor and centrifugal fan, and fix them securely.	
				Deformed centrifugal fan	Replace the centrifugal fan.	
				Foreign objects around the centrifu- gal fan	Check the air course and around the centrifugal fan, and remove any foreign matter.	
				Fan motor failure	Replace the motor. (See page 16.)	
				Circuit board failure	Replace the circuit board.	

Error	LED1	LED2			
	(green)		Symptom	Cause	Corrective action
5101	4 blinks	_	Outdoor air (OA) thermis- tor related	Faulty connection of the thermis- tor connector (CN22) on the control circuit board	Check the connector (CN22) con- nection.
			error	Thermistor failure	Disconnect the connector (CN22), and check the resistance of the thermistor. If the equivalent thermistor resist- ance differs greatly from the am- bient temperatures, replace the thermistor. (See (5) Temperatures and thermistor resistance table (page 36).)
5102	5 blinks	_	Indoor air (RA) thermistor	Faulty connection of the thermistor connector (CN5) on the control circuit	Check the connector (CN5) con- nection.
			related error	board Thermistor failure	Disconnect the connector (CN5), and check the resistance of the thermistor. If the equivalent thermistor resist- ance differs greatly from the am- bient temperatures, replace the thermistor. (See (5) Temperatures and thermistor resistance table (page 36).)
5109	3 blinks	_	Failure of the SA tempera- ture thermistor (TH9) on the Dx-coil unit	See the Dx-coil unit service hand- book.	See the Dx-coil unit service hand- book.
6600	_	6 blinks	Multiple ad- dress error	The system contains two or more units (*1) set with the same address in the same M-NET transmission cable line.	Find the units (*1) set with the same address, and set unique ad- dresses to these units.
6602	_	2 blinks	Transmission error (transmission processor hardware er- ror)	<ul> <li>Faulty connection of the M-NET transmission cable</li> <li>Wiring was performed with power still supplied to the M-NET trans- mission cable.</li> <li>Accidental communication error</li> <li>Power is supplied to the same trans- mission cable from two or more power supply units.</li> <li>The power supply unit is connected</li> </ul>	Check the items described in (1) [2]. Restart the system after complet- ing wiring. If the error re-occurs, check for noise on the transmission cable. If the above does not correct the problem, replace the control circuit board of the Lossnay unit. Check the wiring of the power supply unit and the transmission booster.
				to the TB3 terminal of the transmis- sion booster. PZ-61DR-E is connected to the ter- minals (TB5 [A] [B]). Malfunction of the unit (*1) where an error occurs	Connect PZ-61DR-E to the ter- minals (TM4 [1] [2]). (See the Lossnay technical manual.) Check the unit (*1) where the error occurs.

\*1 This refers to devices assigned an address number in MELANS such as the Lossnay unit, City Multi indoor unit, City Multi outdoor unit, or system controller. - 32 -

Error	LED1	LED2	Our set	2	
	(green)		Symptom	Cause	Corrective action
6603	_	5 blinks	Transmission error	Faulty connection of the M-NET transmission cable	Check the items described in (1) [2].
			(transmission bus busy)	<ul> <li>Wiring was performed with power still supplied to the M-NET trans- mission cable.</li> <li>Accidental communication error</li> </ul>	Restart the system after complet- ing wiring. If the error re-occurs, check for noise on the transmis- sion cable. If the above does not correct the problem, replace the Lossnay circuit board.
				Power is supplied to the same trans- mission cable from two or more power supply units. The power supply unit is connected to the TB3 terminal of the transmis- sion booster.	Check the wiring of the power supply unit and the transmission booster.
				PZ-61DR-E is connected to the ter- minals (TB5 [A] [B]). Malfunction of the unit (*1) where an	Connect PZ-61DR-E to the ter- minals (TM4 [1] [2]). (See the Lossnay technical manual.) Check the unit (*1) where the error
6606		3 blinks	Transmission/ reception error	error occurs Faulty connection of the M-NET transmission cable	occurs. Check the items described in (1) [2].
			(communica- tion error with transmission processor)	<ul> <li>Wiring was performed with power still supplied to the M-NET trans- mission cable.</li> <li>Accidental communication error</li> </ul>	Restart the system after complet- ing wiring. If the error re-occurs, check for noise on the transmis- sion cable. If the above does not correct the problem, replace the Lossnay circuit board.
				Malfunction of the unit (*1) where an error occurs	Check the unit (*1) where the error occurs.
6607	—	8 blinks	Transmission/ reception error	The power of the Lossnay unit is not ON.	Check the power of the Lossnay unit.
			(no ACK error)	The Lossnay address was changed.	Check the Lossnay address.
				PZ-61DR-E is connected to the ter- minals (TB5 [A] [B]).	Connect PZ-61DR-E to the ter- minals (TM4 [1] [2]). (See the Lossnay technical manual.)
				Malfunction of the unit (*1) where an error occurs	Check the unit (*1) where the error occurs.
6608		8 blinks	Transmission/ reception error (no response error)	Multiple M-NET transmission cables are wired using multicore cables. The M-NET transmission cable is not securely connected.	Using the applicable cable, wire the transmission cable away from one another. Check the transmission cable con- nections.
				The wiring length of the M-NET transmission cable is longer than specified. (Longer than 200 m from the power supply unit, longer than 500 m in total length)	Check the wiring length of the transmission cable.
				PZ-61DR-E is connected to the ter- minals (TB5 [A] [B]).	Connect PZ-61DR-E to the ter- minals (TM4 [1] [2]). (See the Lossnay technical manual.)
				Malfunction of the unit (*1) where an error occurs	Check the unit (*1) where the error occurs.

\*1 This refers to devices assigned an address number in MELANS such as the Lossnay unit, City Multi indoor unit, City Multi outdoor unit, or system controller.

Error	LED1	LED2	Symptom	Cause	Corrective action
	(green)	(red)	Symptom	Cause	
6801	9 blinks	_	PZ-43SMF-E communica- tion error	Multiple PZ-43SMF-E transmission cables are wired using multicore cables.	Using the applicable cable, wire the transmission cable away from one another.
				The power supply cable is too close to the PZ-43SMF-E transmission cable.	Wire the power supply cable at least 5 cm away from the trans- mission cable.
				Faulty connection of the PZ- 43SMF-E transmission cable	Check the transmission cable con- nections.
				The wiring length of the PZ-43SMF-E transmission cable is longer than specified (200 m or more).	Check the wiring length of the transmission cable.
				The Lossnay is used in the same group as LGH-RX5-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX₅-E type Lossnay.
				PZ-43SMF-E is connected to the terminals (TB5 [A] [B]).	Connect PZ-43SMF-E to the terminals (TM4 [1] [2]). (See the Lossnay technical manual.)
				Remote controller (PZ-43SMF-E) failure	Replace the remote controller (PZ- 43SMF-E).
6831	9 blinks		PZ-61DR-E communica- tion error (no reception)	Faulty connection of the PZ-61DR-E transmission cable	Check the items described in (1) [2]. If the error re-occurs, check for noise on the transmission cable. If the above does not correct the problem, replace the Lossnay circuit board or PZ-61DR-E remote controller.
				The Lossnay is used in the same group as LGH-RX5-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX5-E type Lossnay.
				PZ-61DR-E is connected to the ter- minals (TB5 [A] [B]).	Connect PZ-61DR-E to the ter- minals (TM4 [1] [2]). (See the Lossnay technical manual.)
				Remote controller (PZ-61DR-E) failure	Replace the remote controller (PZ- 61DR-E).
6832	6832 9 blinks		PZ-61DR-E communica- tion error (synchroniza- tion recovery error)	Faulty connection of the PZ-61DR-E transmission cable	Check the items described in (1) [2]. If the error re-occurs, check for noise on the transmission cable. If the above does not correct the problem, replace the Lossnay circuit board or PZ-61DR-E remote controller.
				The Lossnay is used in the same group as LGH-RX₅-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX5-E type Lossnay.
				Remote controller (PZ-61DR-E) failure	Replace the remote controller (PZ-61DR-E).

Error	LED1	LED2	Symptom	Cause	Corrective action
	(green)	(red)	Symptom	Cause	Corrective action
6833	9 blinks	_	PZ-61DR-E communica- tion error (hardware error)	Faulty connection of the PZ-61DR-E transmission cable	Check the items described in (1) [2]. If the error re-occurs, check for noise on the transmission cable. If the above does not correct the problem, replace the Lossnay circuit board or PZ-61DR-E remote controller.
				The Lossnay is used in the same group as LGH-RX5-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX₅-E type Lossnay.
				Remote controller (PZ-61DR-E) failure	Replace the remote controller (PZ- 61DR-E).
6834	blinks commu tion err		PZ-61DR-E communica- tion error (start bit detection error)	Faulty connection of the PZ-61DR-E transmission cable	Check the items described in (1) [2]. If the error re-occurs, check for noise on the transmission cable. If the above does not correct the problem, replace the Lossnay circuit board or PZ-61DR-E remote controller.
				The Lossnay is used in the same group as LGH-RX5-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX₅-E type Lossnay.
				Remote controller (PZ-61DR-E) failure	Replace the remote controller (PZ- 61DR-E).
7113	10 blinks		Function set- ting error	In one group, two or more Lossnay units are set as the main Lossnay (SW5-10 ON).	Only one Lossnay unit can be set as the main Lossnay in one group. (See the Lossnay technical man- ual.)
				The group contains two or more Lossnay units set with the same ad- dress.	Set unique addresses to these units.
				The Lossnay unit, which is set as the main Lossnay (SW5-10 ON), is not set to the address with the smallest number in the group.	Set the Lossnay unit, which is set as the main Lossnay (SW5-10 ON) to the address with the small- est number. (See the Lossnay technical manual.)
				The MA remote controller for the air conditioner (Mr. Slim indoor unit or City Multi indoor unit) is connected.	Replace the remote controller with PZ-61DR-E.
				The remote controller terminals (TM4 [1] [2]) of the Lossnay unit and the remote controller terminals of the City Multi indoor unit are connected together within the group.	Assign the Lossnay units and City Multi indoor units to the different groups.
				The Lossnay is used in the same group as LGH-RX₅-E type Lossnay.	The LGH-RVXT-E type Lossnay cannot be used in the same group as LGH-RX5-E type Lossnay.
				The model selection switch (SW6) is not set correctly.	Make the SW6 setting appropriate for the model. (See Chapter 8. (11) Setting status record (page 53).)

## (5) Temperatures and thermistor resistance table

Temperature	Resistance	Temperature	Resistance	Temperature	Resistance	Temperature	Resistance	Temperature	Resistance
(°C)	value (kΩ)	(°C)	value (kΩ)	(°C)	value (k $\Omega$ )	(°C)	value (k $\Omega$ )	(°C)	value (k $\Omega$ )
-30	53.9 to ∞	-7	18.0	8	9.5	23	5.4	38	3.1
:	÷	-6	17.2	9	9.2	24	5.1	39	3.1
-20	32.8	-5	16.5	10	8.8	25	5.0	40	3.0
-19	31.2	-4	15.7	11	8.5	26	4.8	41	2.8
-18	29.8	-3	15.1	12	8.1	27	4.7	42	2.7
-17	28.4	-2	14.5	13	7.8	28	4.5	43	2.7
-16	27.1	-1	13.8	14	7.6	29	4.3	44	2.6
-15	25.8	0	13.3	15	7.3	30	4.2	45	2.5
-14	24.7	1	12.8	16	7.0	31	4.0	46	2.4
-13	23.6	2	12.2	17	6.7	32	3.9	47	2.3
-12	22.5	3	11.7	18	6.5	33	3.7	48	2.2
-11	21.5	4	11.2	19	6.3	34	3.6	49	2.2
-10	20.6	5	10.7	20	6.0	35	3.5	50	2.1
-9	19.7	6	10.3	21	5.8	36	3.4	:	:
-8	18.8	7	10.0	22	5.6	37	3.2	90	0 to 0.7

\* Measure the indoor air (RA) thermistor resistance across pin No. 1 and 2 of CN5, and the outdoor air (OA) thermistor resistance across pin No. 1 and 2 of CN22.

### (6) Motor resistance table

#### **∆**Cautions:

- Before disconnecting the motor connectors, make sure that the power is turned OFF and the circuit board is discharged adequately. Disconnecting the live-line connectors will cause a motor malfunction.
- Even after the power supply is cut off, the capacitor is charged. Therefore, high voltage is applied to the motor for a while. Make sure that the LEDs on the circuit board are turned OFF before starting work.
- Never touch the circuit board while the power is ON. It causes electric shock and failure of the unit.

Replace the motor in the following cases.

- [1] If it is hard to rotate the motor shaft by hand
- [2] If the resistance between the motor leads is significantly different from the values specified in the table below

\*Before measuring the resistance, the motor connectors must be disconnected from the circuit board.

Model	LGH-150RVXT-E 1, LGH-200RVXT-E 1				
Lead color	Black-Red	Black-White	Black-Yellow	Black-Blue	
Normal resistance	∞ Ω	About 50 kΩ	About 150 kΩ	∞ Ω	

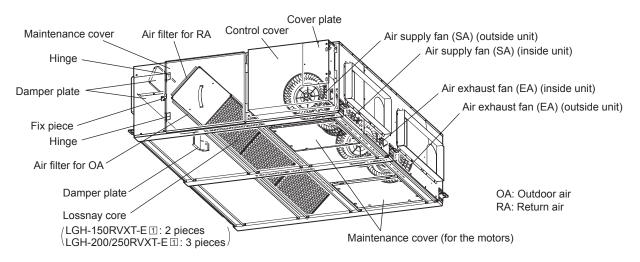
Model		LGH-2501		
Lead color	Black-Red	Black-White	Black-Yellow	Black-Blue
Normal resistance	About 1 MΩ	About 48 kΩ	About 155 kΩ	∞ Ω

# 8. Overhauling procedures

### Work precautions

- When touching the electric components such as circuit boards and fan motors, do not touch the components for more than 5 minutes after power-off, and then start working. If LED4 on the circuit board is lit, do not touch the electric components.
- Before replacing parts, repair troubled sections according to the instructions described in the troubleshooting.
- · When servicing, always keep proper footing.
- When servicing, the power supply isolator must be turned off. Pay sufficient attention to avoid electrical shock or injury.
- Avoid wrong wiring, and pay attention not to apply abnormal voltage.
- After completing repairs, check that the unit operates properly.
- · Always wear gloves when servicing.
- \* The part names in the texts are standardized with the part names in the parts catalog. (There are some exceptions.)

### <Names of the components>



### (1) Turning power off

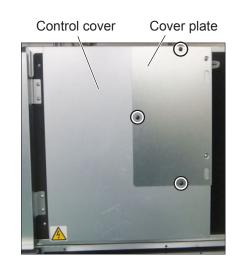
- [1] Shut down the unit.
- [2] Turn off the power supply isolator.

#### Precaution

When servicing, power supply to M-NET must be turned off. Live-line working may cause a circuit board failure.

### (2) Fan parts

[1] Unscrew the black screws (three special screws 4×8, indicated by O) to remove the cover plate.



[2] Check that LED4 on the control circuit board is OFF.



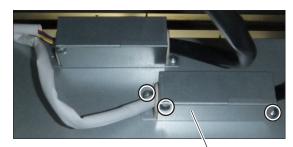
Control circuit board



Maintenance cover (for the motors)



Maintenance cover (for the motors)



Connector cover

[3] Unscrew the screws (eight PTT screws 4×8, indicated by O) for the maintenance cover (for the motors) on the bottom side of the main unit.

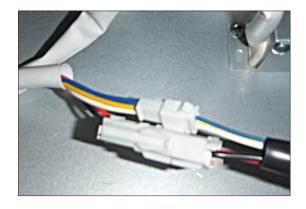
[4] Open the maintenance cover (for the motors).

[5] Unscrew the screws (three PTT screws 4×8, indicated by O) to remove the connector cover.

[6] Disconnect the connectors.

#### Precaution

When disconnecting the motor connectors, make sure that the power supply is turned off. Even when the fan motor is stopped, disconnecting the live-line connectors will cause a motor malfunction.

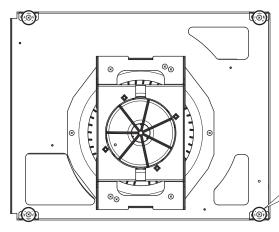


#### For LGH-250RVXT-E 1

[7] Unscrew the screws (four PTT screws 5×10, indicated by O) for the fan base of the air supply fan (outside unit).

#### Notes:

- The fan bases of the inside units are not provided with these screws.
- The figure and picture show the air supply fan assembly. Remove the screws for the air exhaust fan (outside unit) in the same way.





Fan base

#### For LGH-250RVXT-E 1

[8] Slide the fan base toward back side.

Note: The inside units cannot be moved.



Fan base

[9] Unscrew the screws (indicated by  $\triangle$ ) to remove the motor fix plate, and then remove the air supply fan motor.

 $\ensuremath{\textbf{Note:}}$  Remove the other motors in the same way.

For LGH-150RVXT-E 1 and LGH-200RVXT-E 1

(Six PTT screws 5×10, indicated by  $\triangle$ )

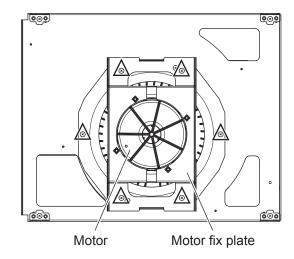


Motor

Motor fix plate

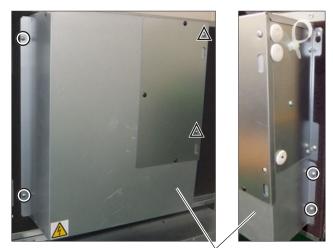
### For LGH-250RVXT-E 1

(Six PTT screws 5×10, indicated by  $\triangle$ )



### (3) Terminal block parts

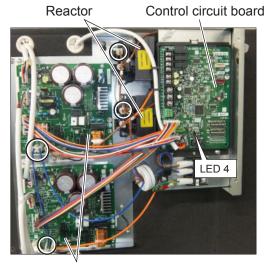
[1] Unscrew the screws (four PTT screws 4×8, indicated by O, and two PT screws 4×8, indicated by △) to remove the control cover.



Control cover

- [2] Check that LED4 on the control circuit board is OFF.
- [3] Disconnect the connectors (indicated by O) from the power circuit boards and reactors.

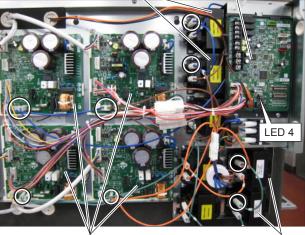
For LGH-150RVXT-E 1 and LGH-200RVXT-E 1



Power circuit board

For LGH-250RVXT-E 1

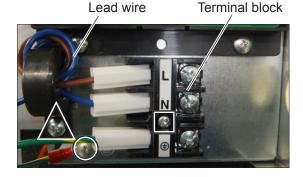
Reactor Control circuit board



Power circuit board

Reactor

- [4] Remove the screw (one PT screw 4×8 BS) and lock washer (4) (indicated by O).
- [5] Unscrew the screws (one PT screw 4×8, indicated by △, and one PPT screw 4×20, indicated by □), and remove the terminal block with the lead wires.



### (4) Control circuit board

- [1] Remove the cover plate.  $\rightarrow$  See (2) [1].
- [2] Check that LED4 on the control circuit board is OFF, and then disconnect the connectors (indicated by O) from the control circuit board.
- [3] Unscrew the screws (two PT screws 4×8, indicated by  $\triangle$ ), and remove the control circuit board.



Control circuit board (LG-X07DC-E·C)

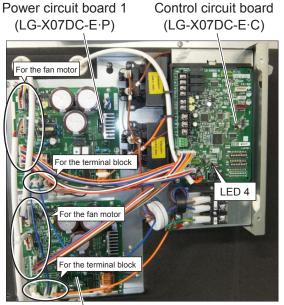
### (5) Power circuit boards

#### For LGH-150RVXT-E 1 and LGH-200RVXT-E 1

- [1] Remove the control cover.  $\rightarrow$  See (3) [1].
- [2] Check that LED4 on the control circuit board is OFF, and then disconnect the connectors (indicated by O) from the power circuit boards.

#### Precaution

Be aware of the difference between the power circuit boards.

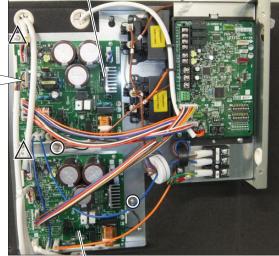


Power circuit board 2 (LG-X07DC-E1)

- [3] Remove the screw (one PT screw 4×8 BS for each) and lock washer (4) (indicated by O).
- [4] Unscrew the screw (one PT screw 4×8 for each, indicated by  $\triangle$ ), and remove the power circuit board.



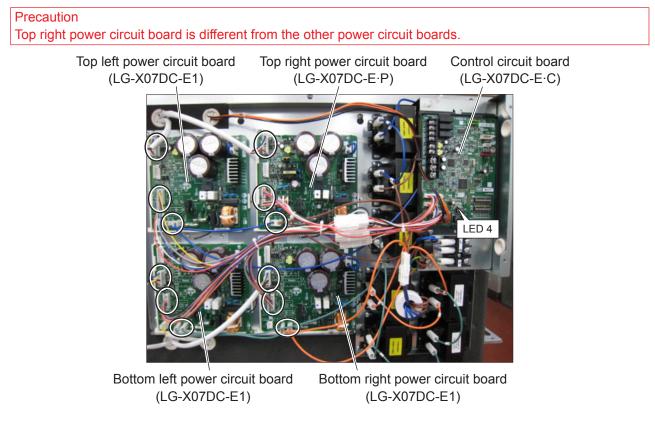
Power circuit board 1 (LG-X07DC-E-P)



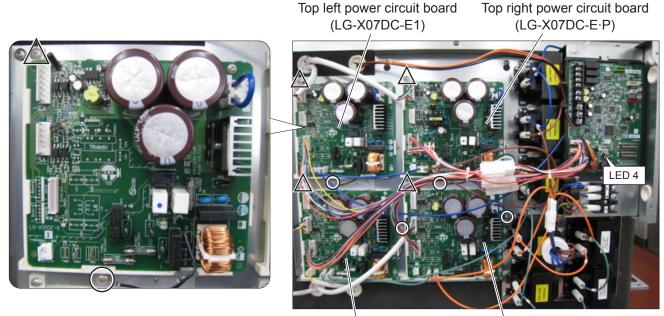
Power circuit board 2 (LG-X07DC-E1)

#### For LGH-250RVXT-E 1

- [1] Remove the control cover.  $\rightarrow$  See (3) [1].
- [2] Check that LED4 on the control circuit board is OFF, and then disconnect the connectors (indicated by O) from the power circuit boards.



- [3] Remove the screw (one PT screw 4×8 BS for each) and lock washer (4) (indicated by O).
- [4] Unscrew the screw (one PT screw 4×8 for each, indicated by  $\triangle$ ), and remove the power circuit board.



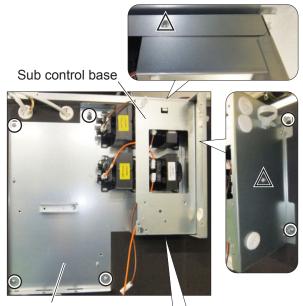
Bottom left power circuit board (LG-X07DC-E1)

Bottom right power circuit board (LG-X07DC-E1)

### (6) Reactors

### For LGH-150RVXT-E 1 and LGH-200RVXT-E 1

- [1] Remove the control cover.  $\rightarrow$  See (3) [1].
- [2] Check that LED4 on the control circuit board is OFF.  $\rightarrow$  See (2) [2].
- [3] Unscrew the screws (six PTT screws 4×8, indicated by O), and remove the control base from the main unit.
- [4] Unscrew the screws (three PT screws 4×8, indicated by  $\triangle$ ), and remove the sub control base.

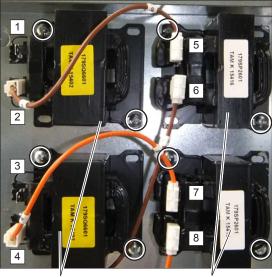


Control base

- [5] Unscrew the screws (two PT screws 4×8 for each, indicated by O) to remove the reactors.
  - Note: LGH-150/200RVXT-E 1 Lossnay has four reactors.

#### Assembly precaution

Number indications are attached on the lead wires. When replacing the reactors, install them to the correct position, and reconnect the lead wires according to the numbers shown in the picture.



Reactor (Yellow)

Reactor (White)

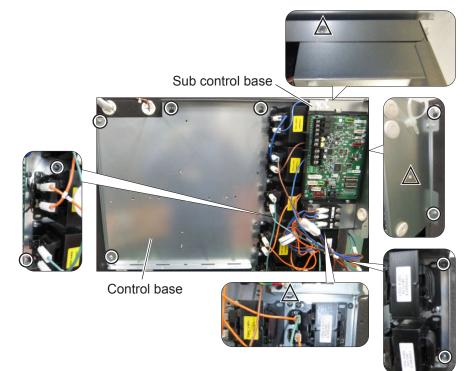
#### For LGH-250RVXT-E 1

[1] Remove the control cover.  $\rightarrow$  See (3) [1].

[2] Check that LED4 on the control circuit board is OFF.  $\rightarrow$  See (2) [2].

[3] Unscrew the screws (ten PTT screws 4×8, indicated by O), and remove the control base from the main unit.

[4] Unscrew the screws (three PT screws 4×8, indicated by  $\triangle$ ), and remove the sub control base.

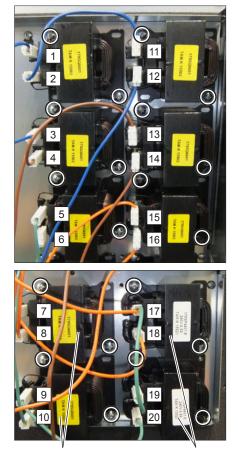


[5] Unscrew the screws (two PT screws 4×8 for each, indicated by O) to remove the reactors.

Note: LGH-250RVXT-E 1 Lossnay has ten reactors.

#### Assembly precaution

Number indications are attached on the lead wires. When replacing the reactors, install them to the correct position, and reconnect the lead wires according to the numbers shown in the picture. Reactor (Yellow)



Reactor (Yellow)

Reactor (White)

### (7) Lossnay cores and GM assemblies

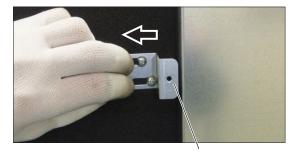
[2] Slide the fix piece toward the left side.

[1] Unscrew the black screw (one special screw 4×8, indicated by O) for the fix piece.



Fix piece

Maintenance cover



Fix piece



Hinge

Maintenance cover

Air filter (RA)

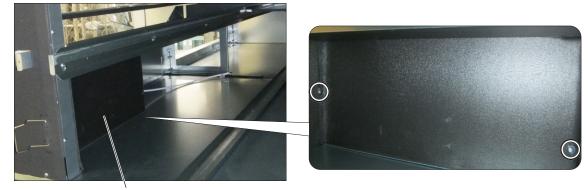
Lossnay core



[3] Disengage the hinges, and open the maintenance cover.

[4] Draw the Lossnay cores and filters from the main unit.

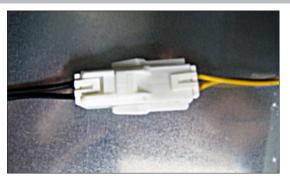
[5] Unscrew the screws (two PTT screws 4×8, indicated by O) to remove the separate plate.



Separate plate

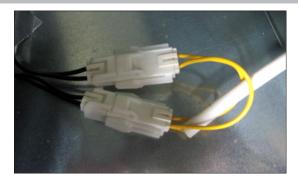
[6] Disconnect GM connectors.

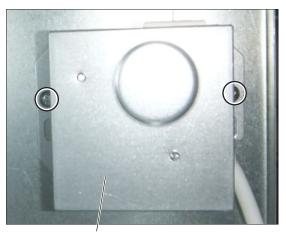
### For LGH-150RVXT-E 1 and LGH-200RVXT-E 1



- [7] Unscrew the screws (two PTT screws 4×8, indicated by O) to remove the GM assembly from the main unit.
  - Note: LGH-250RVXT-E 1 Lossnay has two GM assemblies. See [8] and [9] for removing the other GM assembly.

#### For LGH-250RVXT-E 1





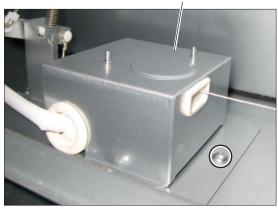
GM assembly

### For LGH-250RVXT-E 1

[8] Unscrew the screws (two PTT screws 4×8, indicated by O) to remove the GM assembly from the main unit.



GM assembly



#### For LGH-250RVXT-E 1

[9] Unscrew the screws (two PTT screws 4×8, indicated by O) to remove the GM plate from the GM assembly.

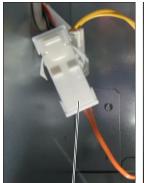


GM assembly

GM plate

## (8) Thermistors

[1] Disconnect the thermistor connectors.



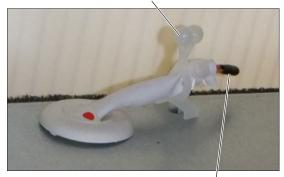


Connector for the thermistor (RA)

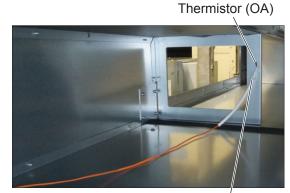
Connector for the thermistor (OA)

[2] Unfasten the clampers, and remove the thermistors.

Clamper



Thermistor (RA)



Clamper

### \* When reassembling

- Reassemble the unit in the reverse order of disassembly.
- After reassembly, always make a test run to be sure that
- the unit operates properly.

### (9) Procedures for replacing the circuit boards

### Notes

- Before removing the circuit boards for replacement, check the following Steps 1 and 2.
- When the Lossnay remote controller PZ-61DR-E is connected, make sure to replace the circuit boards as described in the Steps.

Step	Details	Check item	ı
1	Check the system configuration.		
	Check if PZ-61DR-E is connected to the circuit board to be replaced.	PZ-61DR-E	
		connection	
	The following describes settings required when replacing the circuit boards per the	System	
	system configuration.	Configuration	
	Check which system configuration is applicable, and then replace the circuit boards.		
	<ul> <li>(A) Lossnay Lossnay</li> <li>[1] Setting of the function selection switches</li> <li>[2] Setting of the PZ-61DR-E functions.</li> <li>[3] Address setting (when M-NET is used).</li> <li>→ Go to Step 2.</li> </ul>	on the circuit boar	d.
	PZ-61DR-E		
	(B) M-NET transmission cable [1] Setting of the function selection switches [2] Address setting.	on the circuit boar	d.
	Go to Step 3.		
	City Multi indoor unit		
	Air conditioner remote controller		
2	Check the settings on PZ-61DR-E.		
	Regarding the settings on PZ-61DR-E, prepare the data recorded at the time of installation (setting status record, etc.).	Setting status record	
	In the case there is no data recorded at the time of installation, and if the Lossnay unit can be operated with PZ-61DR-E, use the form in "(11) Setting status record" (page 53) to record the settings on PZ-61DR-E. To check the settings on PZ-61DR-E, see the Lossnay technical manual or remote controller manual.		
	• On the function setting screen of PZ-61DR-E, display the M-NET address of the		
	Lossnay unit for which you wish to check the settings.		
	• The address can be checked by the address setting switches (SA1 and SA2) on		
3	the Lossnay circuit board. Setting status record of the address setting switches and function selection switches of	n the circuit bo	bard
	Using the form in "(11) Setting status record" (page 53), record setting statuses	Setting status	
	necessary for replacing the circuit board.	record	
	Remove the control cover, and check the setting status of each switch on the circuit		
	board.		
	If the function setting statuses were recorded at the time of installation, this step can		
	be skipped. [1] Address setting (SA1 and SA2)		
	[2] Function selection switches and model selection switch setting (SW2, SW5,		
	SW7, and SW6)		
	[3] External input (as necessary, record the connection status)		

		Deta	ils			Check item
4	Removing the circuit boards					
	<ul> <li>For the working precaution</li> <li>For removing the circuit bo (page 42 and 43).</li> </ul>	er circuit boards				
5	Attaching the circuit boards					
	<ul> <li>[1] According to the function setting switches, function new circuit board.</li> <li>a. Address setting (SA1 a b. Function selection switcher SW7, and SW6)</li> </ul>	the	Address set- ting Function set- ting Model selec- tion			
	[2] Attach the power circuit be Make sure to connect the		Circuit board fixing screw			
	Connector		Symbol on the circuit board	Check	]	(1 pc.)
	For power supply connection	n TA	B1, TAB2, TAB5			PCB case
	For exhaust fan motor conn	ection Cl	19			fixing screw (1 pc.)
	For supply fan motor connect	ction Cl	V10			Earth fixing
	For damper motor connection	For damper motor connection CN7			screw (1 pc	
	For control circuit board con	nection Cl	V118, CN119, CN121	18, CN119, CN121		
	external signal cable, etc. Make sure to connect the (Connect PZ-61DR-E trar	transmission connectors or smission cabl	I circuit board, and then att cable, M-NET transmission terminals listed in the follo e terminal, M-NET transmis ernal signal cable only who	n cable, an wing table ssion cab	nd e. Ie	Connector connection PZ-61DR-E transmission cable con- nection
	used.)					
						M-NET trans-
	Connector and	l terminal	Symbol on the circuit boa	ard Ch	leck	mission cable
	Connector and For thermistor connect temperature (OA))		Symbol on the circuit boa	ard Ch	leck	
	For thermistor connect	on (outdoor		ard Ch	leck	mission cable connection
	For thermistor connect temperature (OA)) For thermistor connect	on (outdoor on (indoor tem-	CN22	ard Ch	leck	mission cable connection External signal cable
	For thermistor connect temperature (OA)) For thermistor connect perature (RA))	on (outdoor on (indoor tem- connection	CN22 CN5 CN18, CN19, CN21	ard Ch	leck	mission cable connection External signal cable
	For thermistor connective temperature (OA)) For thermistor connective perature (RA)) For power circuit board	on (outdoor on (indoor tem- connection on cable termina	CN22 CN5 CN18, CN19, CN21	ard Ch	leck	mission cable connection External signal cable
	For thermistor connective temperature (OA)) For thermistor connective perature (RA)) For power circuit board PZ-61DR-E transmission	on (outdoor on (indoor tem- connection on cable terminal	CN22 CN5 CN18, CN19, CN21 al TM4 [1] [2]			mission cable connection External signal cable

Step	Details	Check item	n
6	Function setting with PZ-61DR-E		
	When PZ-61DR-E is connected, according to the function status record data pre- pared in Step 2, set the function settings with PZ-61DR-E. If PZ-61DR-E is not connected, skip this step and proceed to Step 7. To perform function settings with PZ-61DR-E, see the Lossnay technical manual or remote controller manual.	Address set- ting Function set- ting	
	The selection method for "M-NET address" on the function setting screen differs between when the address setting switch on the Lossnay circuit board is set (the address is other than "00") and when it is not set (the address is "00"). Check the ad- dress setting of the replaced circuit board. <when "00"="" address="" is="" other="" setting="" switch="" than="" the=""> For all function settings, always select the address of the Lossnay unit which the circuit boards were replaced. Even when there are multiple Lossnay units in the group, do not select "All". <when "00"="" address="" is="" switch="" the=""> Always select "All".</when></when>		
	<ul> <li>Note:</li> <li>When changing the settings of the function selection switches and address setting switches on the circuit board after the functions were set with PZ-61DR-E, reset the function settings according to "(10) Initialization" (page 52). After resetting the function settings, perform the function settings again in the order of Step 5 [1] and Step 6.</li> <li>If you change the M-NET address after the functions were set with PZ-61DR-E, the settings with PZ-61DR-E will be reset. In this case, set the functions again with PZ-61DR-E.</li> </ul>		
7	Restarting the system Turn the power back on to the Lossnay unit which the circuit boards have been re- placed, or when using M-NET, turn the power back on to the power supply unit con- nected to the Lossnay unit. In trial operation, make sure that the Lossnay unit with replaced circuit boards oper- ates properly, and finish replacement work.	Trial opera- tion	

### (10) Initialization

Set to initialize the remote controller PZ-61DR-E function setting. All function settings which are changed by users are cancelled.

DIP	DIP-SW Setting PZ-61DR-E		P-SW Setting		DIP-SW Setting PZ-61DF		DR-E	Setting	Initialization	
SW No.	Setting	check	Function No.	Setting Data	check	Initialization				
	-	-	100	0		N/A				
N/A	-	-	100	1		Available				

## (11) Setting status record

### [1] Basic information

Date:

-		
Installation location:		
Model name: LGH- ( 150 . 200 . 250 ) RVXT-E 1		
Serial number on the nameplate (eight-digit):		
Address setting:		
Lot number marked on the circuit board:		
Microcomputer software version marked on the circ	uit board:	
Lossnay remote controller: ( Used · Not used )	Model name:	
Interlocking with City Multi: ( Set $\cdot$ Not set )	Model name:	
Interlocking with Mr. Slim: ( Set · Not set )	Model name:	
System controller: (Used · Not used)	Model name:	
Dx-coil unit: (Used . Not used)	Model name:	
Wi-Fi interface: (Used . Not used )	Model name:	

### [2] Function selection switches

Enter the setting status of the function selection switches on the circuit board.

SW2	ON	OFF
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		

SW5	ON	OFF	SW7	ON	OFF
1			1		
2			2		
3			3		
4			4		
5			5		
6			6		
7			7		
8			8		
9			9		
10			10		

: Factory setting

SW6	ON	OFF
1		
2		
3		
4		

Note: SW6 setting differs according to the model.

Model	SW6-1	SW6-2	SW6-3	SW6-4
LGH-150RVXT-E 1	OFF	ON	OFF	ON
LGH-200RVXT-E 1	ON	ON	OFF	ON
LGH-250RVXT-E 1	OFF	OFF	ON	ON

: Factory setting

### [3] Function settings

Enter the setting data of the functions set with PZ-61DR-E.

Function No.	Setting Data						
1	(0)	28	(0)	40	(0)	58	(0)
2	(0)	30	(0)	41	(7)	59	(0)
5	(0)	31	(5)	42	(7)	60	(0)
6	(0)	32	(2)	51	(0)	61	(0)
7	(0)	33	(0)	52	(0)	62	(0)
8	(0)	34	(0)	53	(6)	63	(0)
9	(0)	36	(0)	54	(1)	64	(0)
13	(0)	37	(0)	55	(0)	65	(0)
14	(0)	38	(0)	56	(0)	71	(0)
15	(0)	39	(7)	57	(0)	72	(0)
						100	(0)

(): Factory setting

### [4] External input

Enter the usage of the external input/output on the control circuit board	١.
---	----

Terminal or connector on the circuit board	Function Name	Used	Not used	Connected device
TM2 [1] [2] [3]	External control input			
CN 32	Remote/local switching			
CN17 [1] [2]	Fan speed 4 input			
CN17 [1] [3]	Fan speed 3 input			
CN17 [1] [4]	Fan speed 2 input			
CN17 [1] [5]	Fan speed 1 input			
CN20	Dx-coil unit communication			
CN26 [1] [2]	Bypass mode input			
CN26 [4] [5]	Fan speed switching input (0 to 10 V DC)			
CN105	IT communication			
TM3 [7] [10]	Bypass monitor or Pre-heater output			
TM3 [8] [10]	Malfunction monitor output			
TM3 [9] [10]	Operation monitor output			

# 9. Parts catalog

## Please note the following when using the parts catalog.

- 1. When ordering parts, always indicate the part number, part name, and the number of parts required.
- 2. It may take time for you to receive the parts. Make an inquiry about a rush order.
- 3. Specifications may be subject to change without notice.
- 4. Parts marked with  $\triangle$  and **are** critical for safety.
- 5. To maintain safety and performance, always replace the parts with the parts prescribed.
- 6. When replacing the parts to which the nameplate is attached, remove the nameplate and attach it to the new parts.

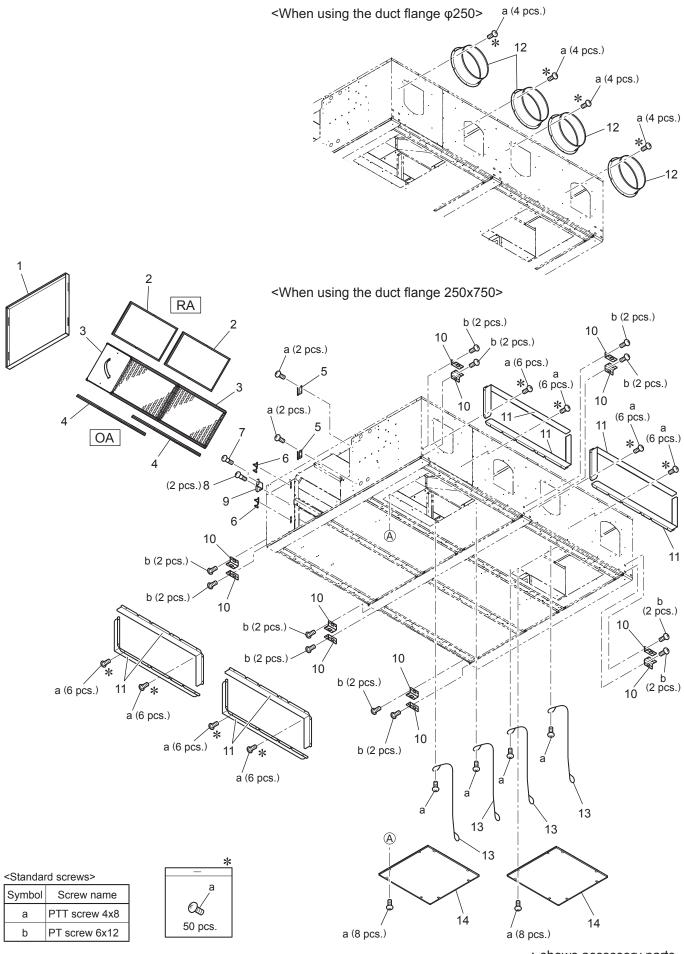
(16)

### Description of screw abbreviations

) Screw

Screw diameter Length Abbreviation Description PC screw Cross recess flat head machine screw PRC screw Cross recess oval head machine screw PP screw Cross recess pan head machine screw SW · PP screw Cross recess pan head screw with spring washer PPT screw Cross recess tapping screw PCT screw Cross recess flat head tapping screw PTT screw Cross recess truss head tapping screw PT screw Cross recess truss head machine screw SET screw Slotted head stop screw SQ · SET screw Square head stop screw P · SET screw Pan head stop screw PMT screw Primer truss head screw HS · SET screw Hexagon head stop screw P · R · W screw Cross recess round wood screw  $P \cdot C \cdot W$  screw Cross recess flat head wood screw  $P \cdot R \cdot C \cdot W$  screw Cross recess round and flat wood screw R · W screw Slotted round wood screw PW · PP screw Cross recess pan head screw with small washer SW-PW · PP screw Cross recess pan head machine screw with spring washer and flat washer

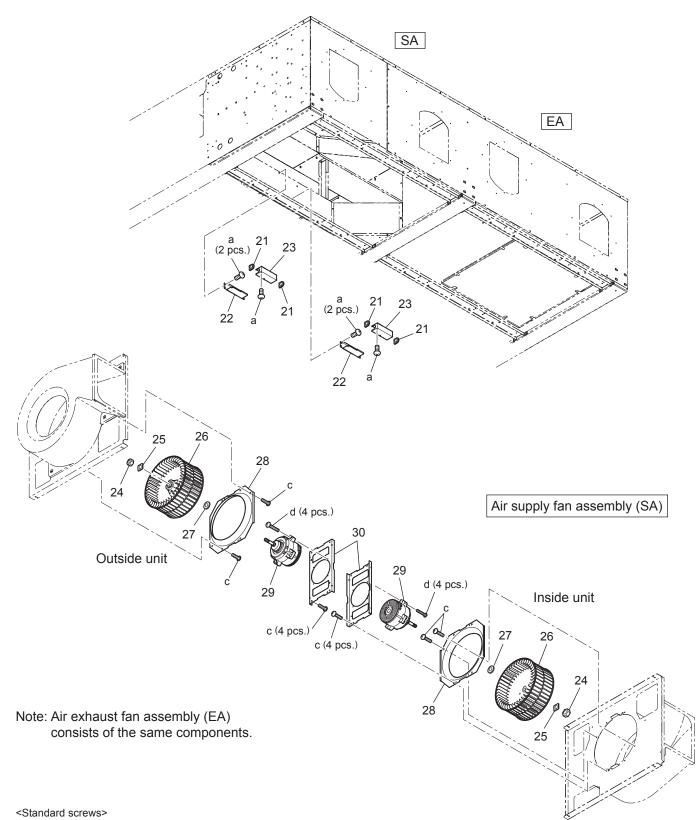
### LGH-150RVXT-E 1



\* shows accessory parts.

## LGH-150RVXT-E1

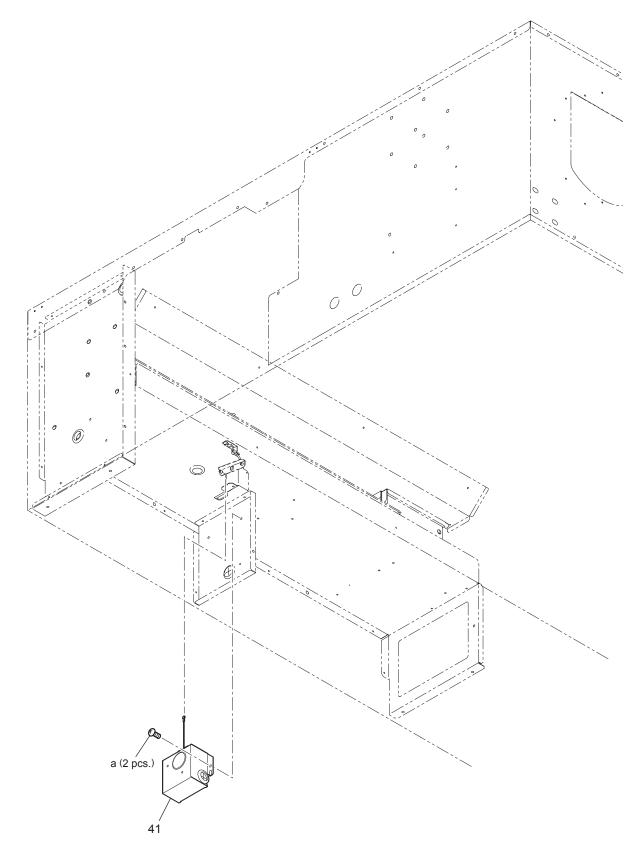
	-	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
1 M	laintenance cover	W50 004 733	1		
2 A	vir filter (RA)	W50 004 741	2	⚠	
3 Lo	ossnay core	W50 004 735	2	⚠	
4 A	vir filter (OA)	W50 004 740	2	⚠	
5 Fi	ix piece	W50 004 728	2		
6 H	linge	W50 004 344	2		
7 S	Special screw 4x8	W00 000 089	4		
8 S	Special screw 4x8	W00 000 098	2		
9 Fi	ix piece	W50 004 731	1		
10 H	langer	W50 004 382	12		
11 FI	lange	W50 004 734	8		
12 FI	lange	W50 004 610	4		
13 W	Vire	W50 004 343	4		145mm
14 M	laintenance cover	W50 004 732	2		For the motors



Symbol	Screw name			
а	PTT screw 4x8			
с	PTT screw 5x10			
d	PTT screw 4x25			

## LGH-150RVXT-E-1

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
21	Cord bush	W00 000 225	8		
22	Connector plate	W50 004 727	4		
23	Connector cover	W50 004 726	4		
24	Special nut (M12)	W00 000 117	4		Left-handed
25	Tab washer	W50 004 730	4		
26	Centrifugal fan	W50 004 482	4	A	φ 245
27	Washer (12)	W00 000 123	4		
28	Inlet ring	W50 004 725	4		
29	DC motor	W50 004 457	4	$\mathbb{A}$	
30	Motor fix plate	W50 004 736	4		

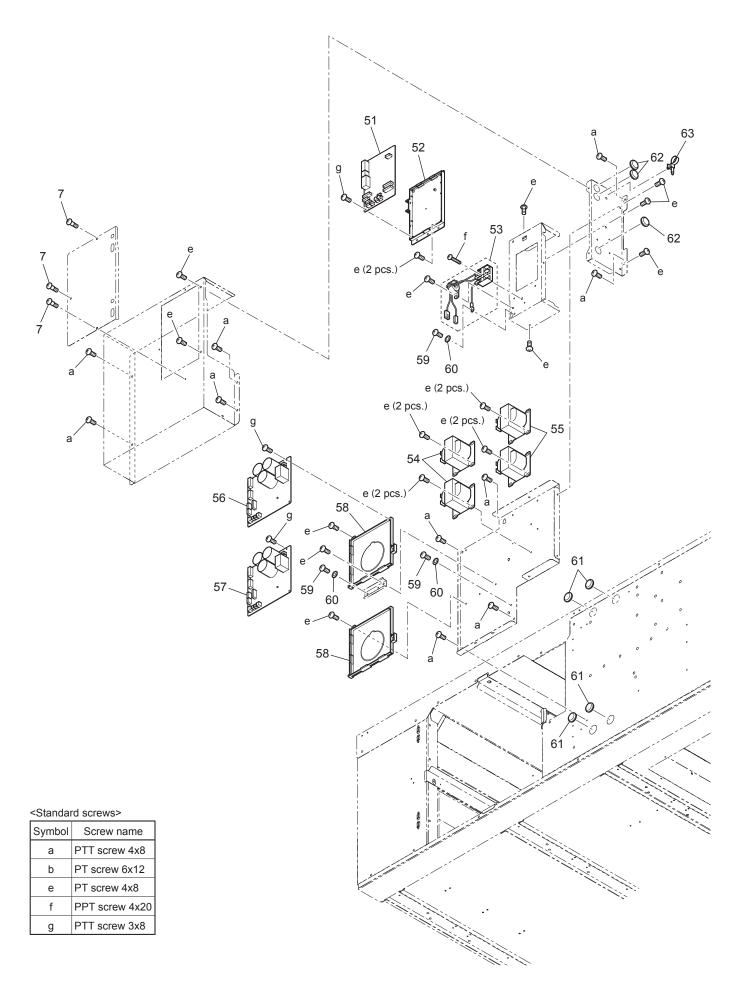


<Standard screws>

Symbol	Screw name
а	PTT screw 4x8

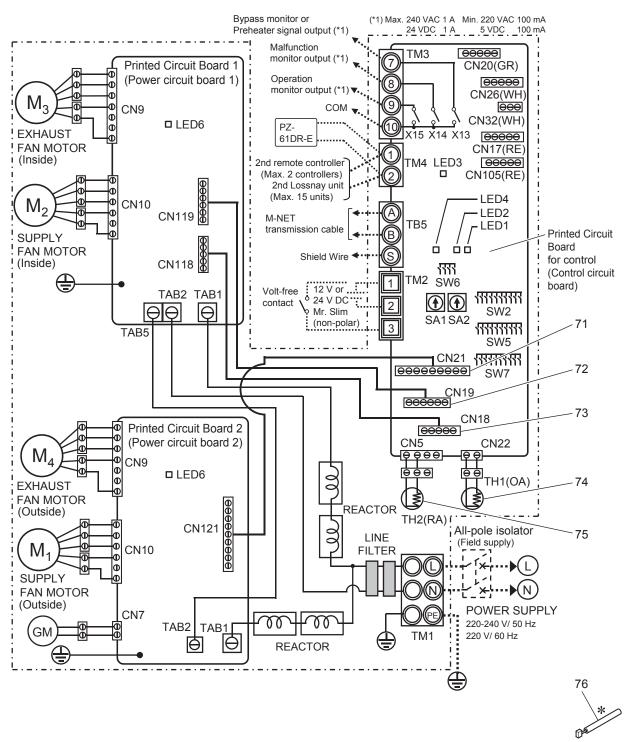
## LGH-150RVXT-E1

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
41	GM assembly	W50 004 260	1	⚠	AC220·240V



## LGH-150RVXT-E1

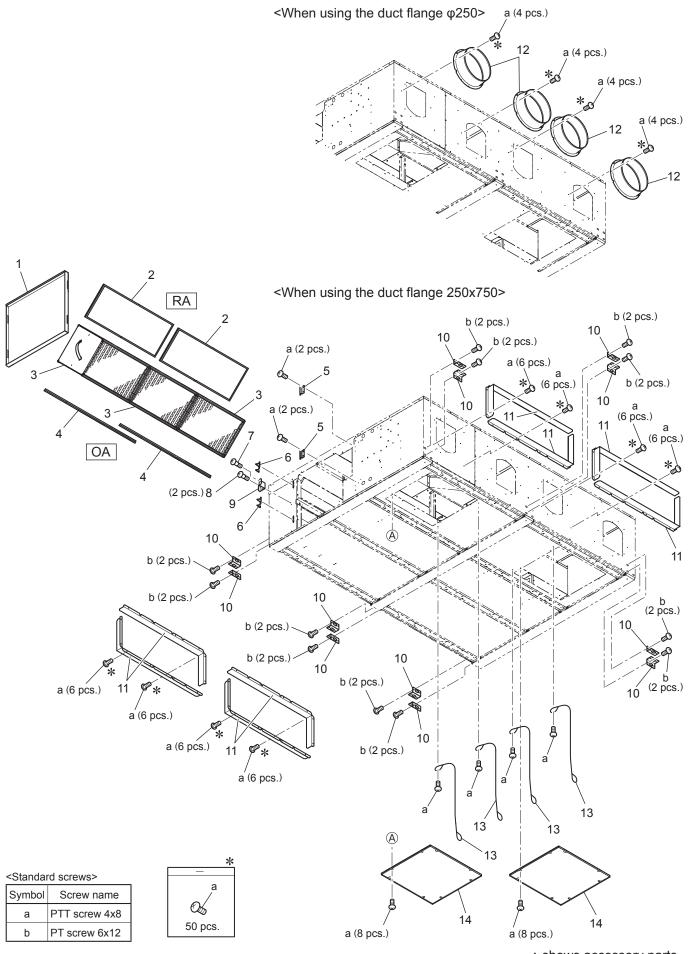
No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
51	Circuit board	W50 004 174	1	⚠	LG-X07DC-E·C
52	PCB fix plate	W50 004 381	1		
53	Terminal block	W50 004 218	1	⚠	With the lead wires
54	Reactor	W50 004 181	2	⚠	Yellow AC3.5A
55	Reactor	W50 004 179	2	⚠	White · AC10A
56	Circuit board	W50 004 173	1	⚠	LG-X07DC-E·P
57	Circuit board	W50 004 172	1	⚠	LG-X07DC-E1
58	PCB case	W50 004 383	2		
59	PT screw 4x8 BS	W00 000 011	3		
60	Lock washer (4)	W00 000 082	3		
61	Bush	W00 000 277	4		
62	Cord bush	W00 000 270	3		
63	Cord band	W00 000 258	1		



Slim-Lossnay connection cable

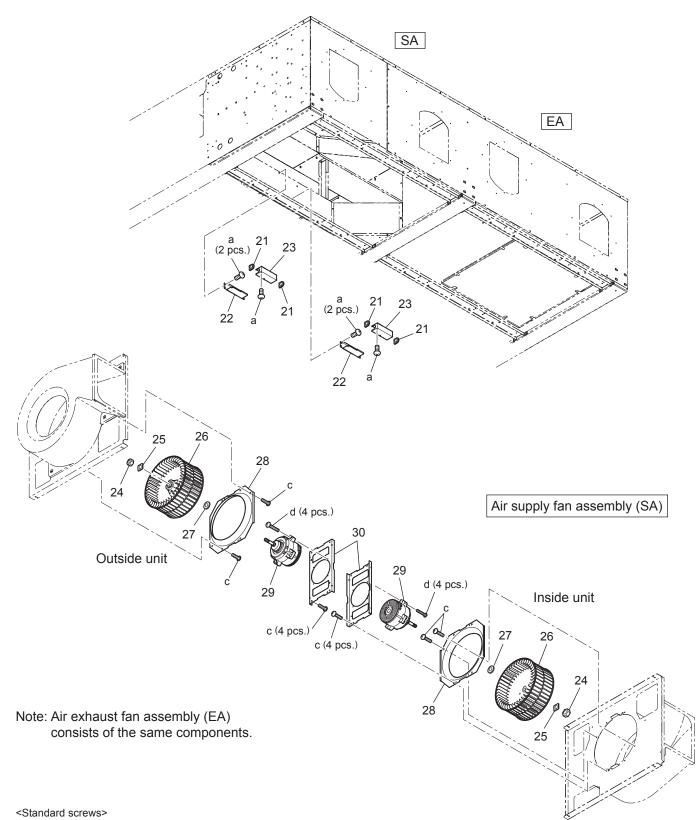
## LGH-150RVXT-E1

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
71	Lead wire	W50 004 215	1	⚠	CN21-CN121
72	Lead wire	W50 004 214	1	$\wedge$	CN19-CN119
73	Lead wire	W50 004 213	1	$\Lambda$	CN18-CN118
74	Thermistor (OA)	W50 004 220	1	$\mathbf{\Lambda}$	
75	Thermistor (RA)	W50 004 221	1	$\wedge$	
76	Lead wire	W50 004 231	1	$\land$	100mm



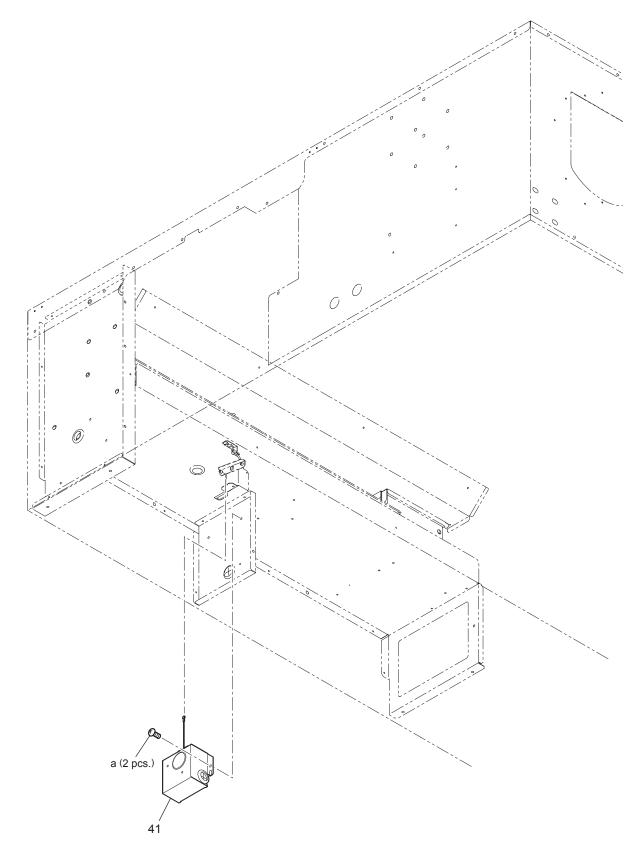
\* shows accessory parts.

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
1	Maintenance cover	W50 004 733	1		
2	Air filter (RA)	W50 004 739	2	⚠	
3	Lossnay core	W50 004 735	3	⚠	
4	Air filter (OA)	W50 004 738	2	⚠	
5	Fix piece	W50 004 728	2		
6	Hinge	W50 004 344	2		
7	Special screw 4x8	W00 000 089	4		
8	Special screw 4x8	W00 000 098	2		
9	Fix piece	W50 004 731	1		
10	Hanger	W50 004 382	12		
11	Flange	W50 004 734	8		
12	Flange	W50 004 610	4		
13	Wire	W50 004 343	4		145mm
14	Maintenance cover	W50 004 732	2		For the motors



Symbol	Screw name			
а	PTT screw 4x8			
с	PTT screw 5x10			
d	PTT screw 4x25			

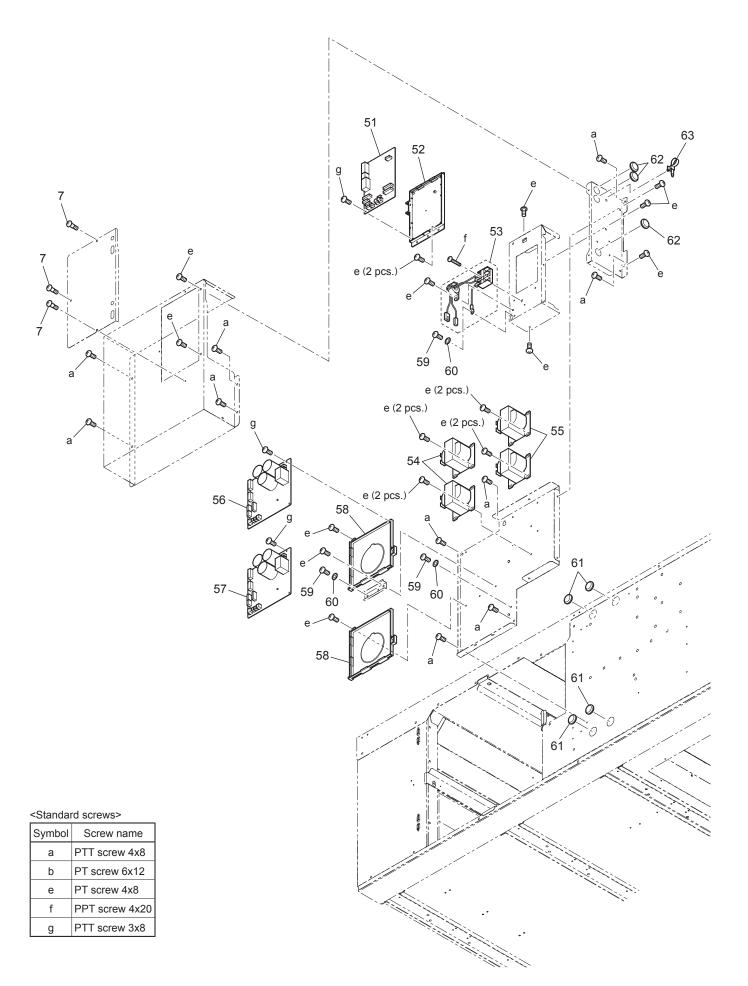
No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
21	Cord bush	W00 000 225	8		
22	Connector plate	W50 004 727	4		
23	Connector cover	W50 004 726	4		
24	Special nut (M12)	W00 000 117	4		Left-handed
25	Tab washer	W50 004 730	4		
26	Centrifugal fan	W50 004 482	4	$\Lambda$	φ 245
27	Washer (12)	W00 000 123	4		
28	Inlet ring	W50 004 725	4		
29	DC motor	W50 004 457	4	⚠	
30	Motor fix plate	W50 004 736	4		



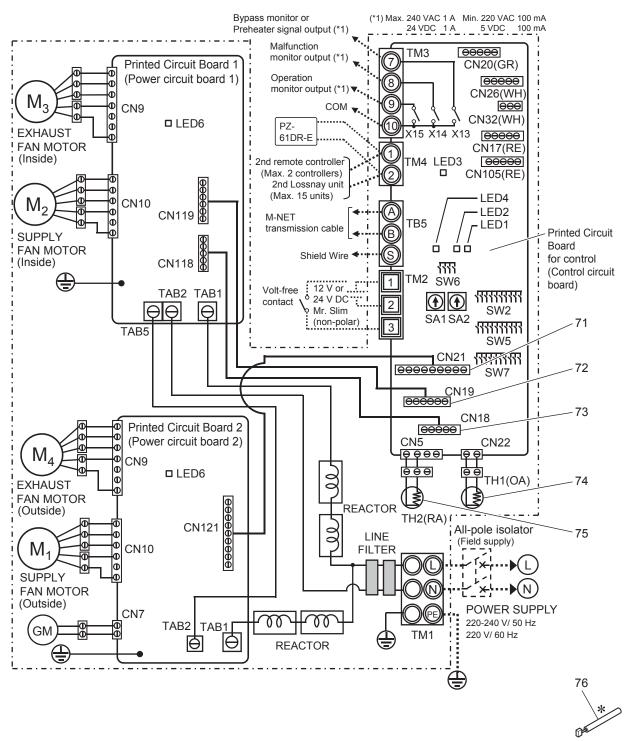
<Standard screws>

Symbol	Screw name
а	PTT screw 4x8

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
41	GM assembly	W50 004 260	1	⚠	AC220·240V

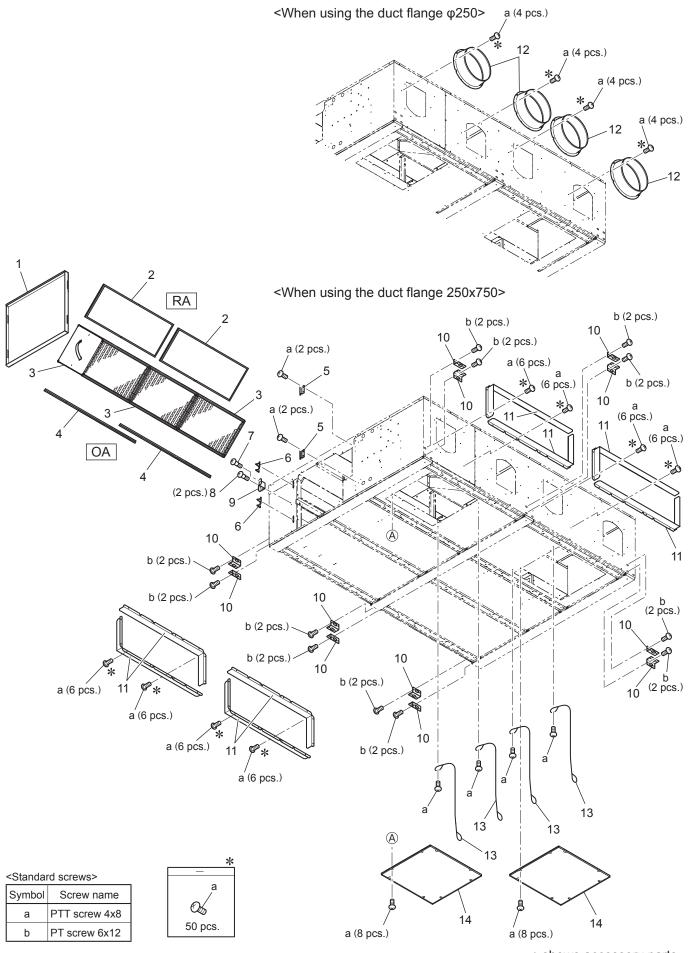


No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
51	Circuit board	W50 004 174	1	⚠	LG-X07DC-E·C
52	PCB fix plate	W50 004 381	1		
53	Terminal block	W50 004 218	1	⚠	With the lead wires
54	Reactor	W50 004 181	2	⚠	Yellow AC3.5A
55	Reactor	W50 004 179	2	⚠	White · AC10A
56	Circuit board	W50 004 173	1	⚠	LG-X07DC-E·P
57	Circuit board	W50 004 172	1	$\Lambda$	LG-X07DC-E1
58	PCB case	W50 004 383	2		
59	PT screw 4×8 BS	W00 000 011	3		
60	Lock washer (4)	W00 000 082	3		
61	Bush	W00 000 277	4		
62	Cord bush	W00 000 270	3		
63	Cord band	W00 000 258	1		



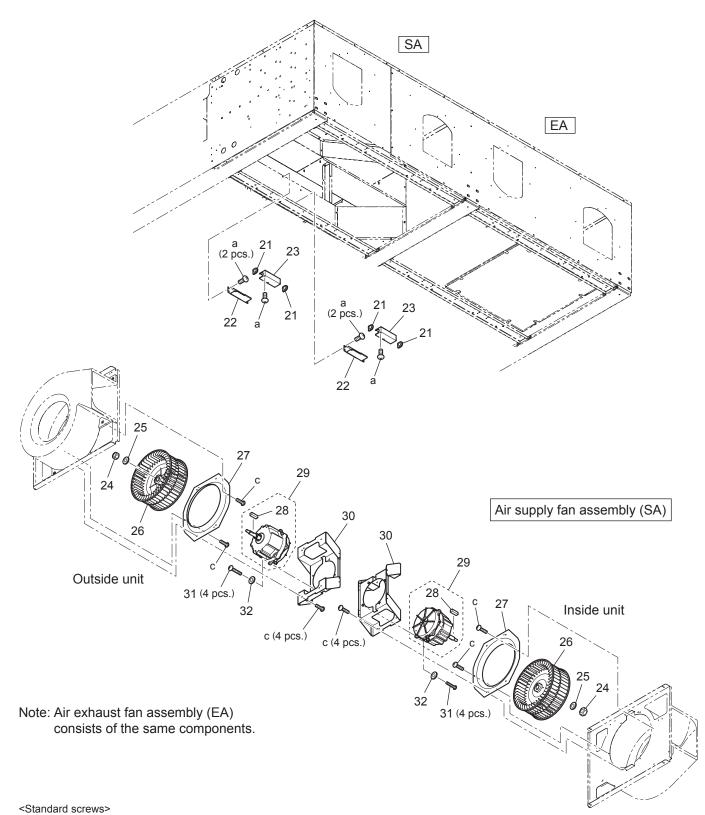
Slim-Lossnay connection cable

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
71	Lead wire	W50 004 215	1	⚠	CN21-CN121
72	Lead wire	W50 004 214	1	⚠	CN19-CN119
73	Lead wire	W50 004 213	1	⚠	CN18-CN118
74	Thermistor (OA)	W50 004 220	1	⚠	
75	Thermistor (RA)	W50 004 221	1	⚠	
76	Lead wire	W50 004 231	1	⚠	100mm



\* shows accessory parts.

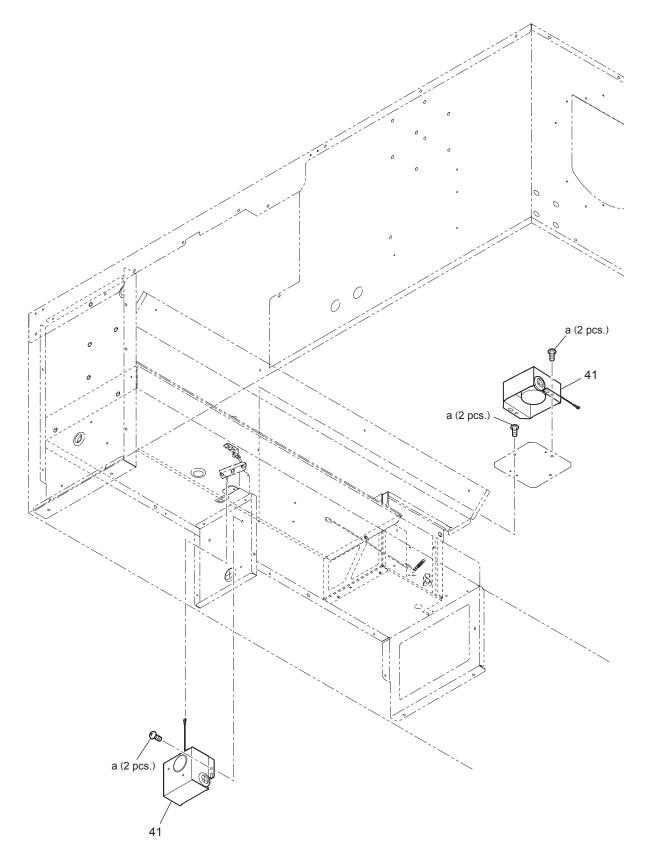
No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
1	Maintenance cover	W50 004 733	1		
2	Air filter (RA)	W50 004 739	2	⚠	
3	Lossnay core	W50 004 735	3	⚠	
4	Air filter (OA)	W50 004 738	2	⚠	
5	Fix piece	W50 004 728	2		
6	Hinge	W50 004 344	2		
7	Special screw 4x8	W00 000 089	4		
8	Special screw 4x8	W00 000 098	2		
9	Fix piece	W50 004 731	1		
10	Hanger	W50 004 382	12		
11	Flange	W50 004 734	8		
12	Flange	W50 004 610	4		
13	Wire	W50 004 343	4		145mm
14	Maintenance cover	W50 004 732	2		For the motors



Symbol	Screw nam

Symbol	Screw name
а	PTT screw 4x8
с	PTT screw 5x10

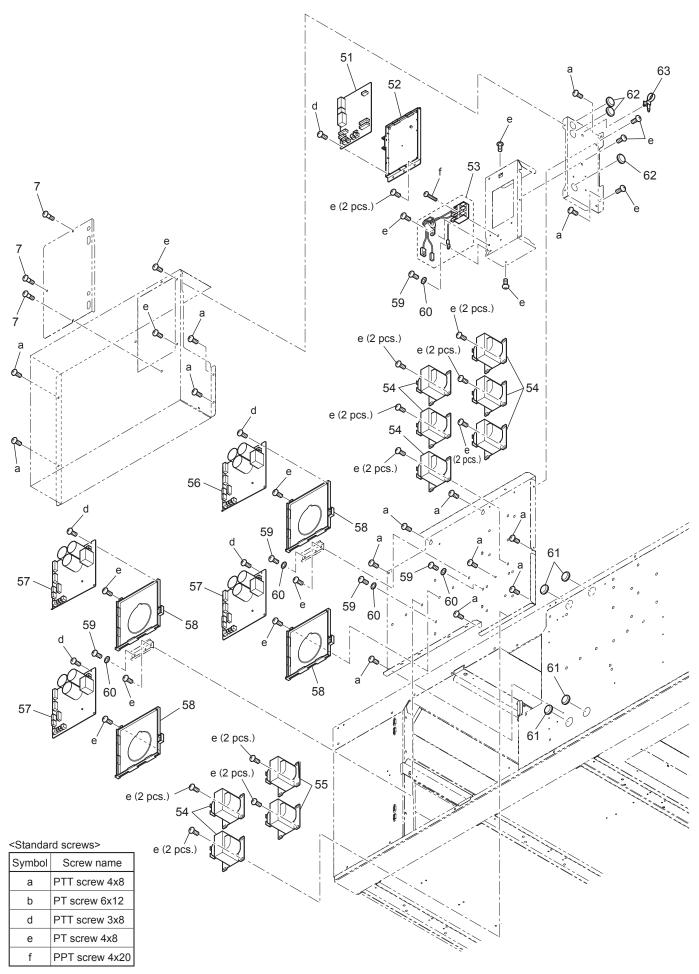
No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
21	Cord bush	W00 000 225	8		
22	Connector plate	W50 004 727	4		
23	Connector cover	W50 004 726	4		
24	Special nut (M12)	W00 000 117	4		Left-handed
25	Washer (12)	W00 000 123	4		
26	Centrifugal fan	W50 004 481	4	⚠	φ 280
27	Inlet ring	W50 004 729	4		
28	Кеу	W50 004 104	4		5x5x15
29	DC motor	W50 004 456	4	⚠	
30	Motor fix plate	W50 004 737	4		
31	Special bolt M6x20	W00 000 179	16		
32	Special washer (7.5)	W00 000 158	16		



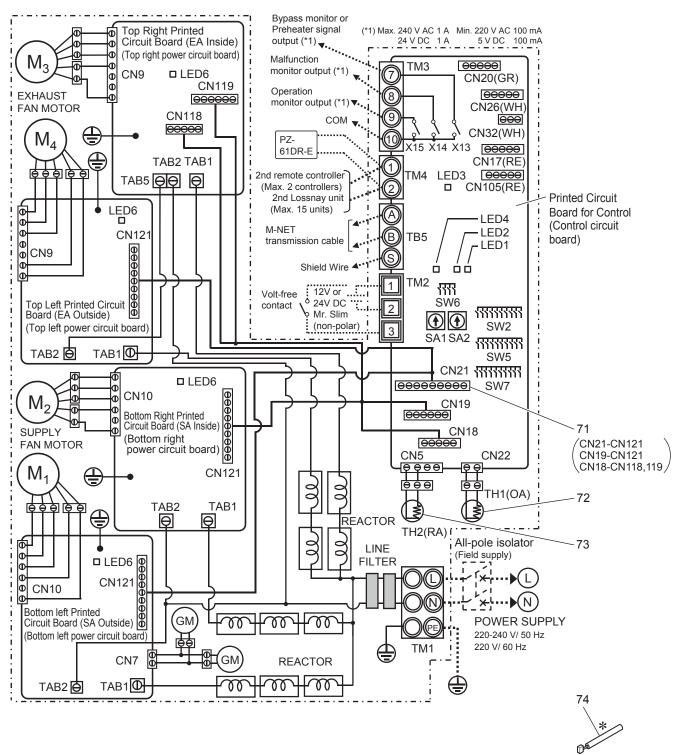
<Standard screws>

Symbol	Screw name			
а	PTT screw 4x8			

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
41	GM assembly	W50 004 260	2	⚠	AC220·240V



No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
51	Circuit board	W50 004 174	1	⚠	LG-X07DC-E·C
52	PCB fix plate	W50 004 381	1		
53	Terminal block	W50 004 222	1	⚠	With the lead wires
54	Reactor	W50 004 181	8	⚠	Yellow AC3.5A
55	Reactor	W50 004 180	2		White · AC6.5A
56	Circuit board	W50 004 173	1	⚠	LG-X07DC-E·P
57	Circuit board	W50 004 172	3	⚠	LG-X07DC-E1
58	PCB case	W50 004 383	4		
59	PT screw 4x8 BS	W00 000 011	5		
60	Lock washer (4)	W00 000 082	5		
61	Bush	W00 000 277	4		
62	Cord bush	W00 000 270	3		
63	Cord band	W00 000 258	1		



Slim-Lossnay connection cable

No.	Name of part	Parts No.	Q'ty pcs/unit	Critical for safety	Remarks
71	Lead wire	W50 004 219	1	⚠	
72	Thermistor (OA)	W50 004 220	1	⚠	
73	Thermistor (RA)	W50 004 221	1	⚠	
74	Lead wire	W50 004 231	1	⚠	100mm