Specialist Air Conditioning Distributor

This document has been prepared by Logicool Air Conditioning Distribution Limited and is based on the following information

- Existing Hitachi recommendations for re-using existing R22 or R407C pipework when replacing with a replacement R410a system.
- Pipe size limitations when installing onto existing systems
- Standard industry guidelines for retrofits.



NX Systems Technical Bulletin Bulletin HITACHI Inspire the Next New ES, IVX-C and IVX-P Utopia condensing units launched 2013 with improved SEER's and greater system flexibility can also be used with different pipe sizes to those advertised.

If utilising existing pipe-work, the recommendations and notes below should be observed. It is advised that only IVX-C (Comfort) and IVX-P (Premium) models be used when re-using installed pipe.

The new IVX Premium and IVX Comfort are compatible with those installations that have been operating with R22 or R407C.

This allows installing the IVX Premium/Comfort Outdoor Units, which operate with R410A, without having to change piping installation, even when the thickness is less than the R410A piping specifications.

This option is standard but where Gas pipes of 3/4 or 7/8 soft drawn copper are used an additional dipswitch setting via DSW2 on the condensing unit is required, by setting pin 4 ON. With this setting, the control system adjusts the pressure in order to avoid damage to the existing pipe for R22, in case that its thickness is less than the **R410A** piping specifications. Otherwise, no settings are necessary (factory setting DSW2 pin 4 OFF)

The existing pipe-work needs to be clean, devoid of any contaminants and have traces of mineral oil lower than 3% of previous system capacity. Ensure that the system is run in test cooling for one hour to recover as much oil from the indoor unit and pipework as possible. It is also advised that the system is pressure tested to manufacturers' recommendations and a triple vacuum.

Hitachi IVX-Comfort Models

(area in bold is nominal pipe sizing)

Model	Liquid		1/	4"		3/8"					1/:	5/8"			
	Gas	3/8"	1/2"	5/8"	3/4"	1/2"	5/8"	3/4"	7/8"	5/8"	3/4"	7/8"	1 1/8"	7/8"	1 1/8"
RAS 3 HVNC			30	30		30	50								
RAS 4 H(V)NCE				5	5	40	70	50		30	30				
RAS 5 H(V)NC				5	5	40	75	50		30	30				
RAS 6 H(V)NCE				5	5	40	75	50		30	30				
RAS 8 HNCE								50	50		50	50		50	
RAS 10 HNCE												50	50	50	50
RAS 12	HNCE											50	50	50	50

Key

Reducing gas pipe size will lower cooling capacity due to larger pressure loss in gas piping and narrow operation range.

Reducing liquid pipe size will narrow operation range due to indoor unit relation with expansion valve capacity.

Increasing liquid pipe size will require additional refrigerant charge.

When using Ø19.05 gas pipe (soft-drawn), please switch ON DSW2-4 in the Outdoor Unit PCB.

In case of exceeding the recommended number of connected Indoor Units of 8 HP (more than 5 Units), please use a Ø12.7 pipe as a liquid

Additional Notes

• Remove P-Traps from existing pipework.

- Do not re-use existing pipework if there is evidence of previous compressor changes or burnt out driers present.
- flushing the system
- For twin and triple systems only the main pipe can be re-used and an official distribution pipe should be installed. Please

Hitachi IVX-Premium Models (area in bold is nominal pipe sizing)														
Liquid		1/	4"		3/8"					1/2	5/8"			
Gas	3/8"	1/2"	5/8"	3/4"	1/2"	5/8"	3/4"	7/8"	5/8"	3/4"	7/8"	1 1/8"	7/8"	1 1/8"
RAS 2 HVNP		50	30		15	15								
RAS 2.5 HVNP		50	30		20	20								
RAS 3 HVNP		30	30		30	50								
RAS 4 H(V)NPE			5	5	40	75	50		30	30				
RAS 5 H(V)NPE			5	5	40	75	50		30	30				
RAS 6 H(V)NPE			5	5	40	75	50		30	30				
RAS 8 HNPE							50	50		50	50		50	
RAS 10 HNPE											50	50	50	50
RAS 12 HNPE											50	50	50	50
	Liquid Gas IVNP HVNP IVNP V)NPE V)NPE INPE HNPE	LiquidGas3/8"VNP15HVNP15VNP15VNPE15VNPE15NPE15HNPE15	Liquid 1/1 Gas 3/8" 1/2" IVNP 15 50 HVNP 15 50 IVNP 15 50 IVNP 30 30 V)NPE 30 30 V)NPE 1 1 INPE 1 1 INPE 1 1	LiquidImage: 1/4 minipage: 1/2 mi	LiquidIVAPGas3/8"1/2"5/8"3/4"IVNP15503001HVNP503003001IVNP3003003001IVNP3003005050V)NPE55555V)NPE555INPE1555INPE1555INPE1555INPE155	Liquid1/2"1/2"Gas3/8"1/2"5/8"3/4"1/2"IVNP155003001515HVNP50300300100300IVNP300300300300300IVNP5050400VNPE5555400VNPE5555400INPE505050INPE505050	Liquid $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ Gas $3/8^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ NNP 15 50 300 10° 15° 15° NNP 15 500 300 200 200 200 NNP 300 300 300 200 200 200 NNP 300 300 300 200 200 200 NNP 50 300 300 300 200 200 200 NNP 50 300 300 300 50 300 75° NNPE 50 50 400 75° NNPE 50 50 400 75° NNPE 50° 50° 50° 50° 50° 50° NNPE 50° 50° 50° 50° 50° 50° 50° 50° <td>LiquidImage: 1/4"SimilarSimilarSimilarGas3/8"1/2"5/8"3/4"1/2"5/8"3/4"INNP155030015151515HVNP50300300200200200100INNP300300300300300500500INNP1555400755500VINPE1555400755500INNPE1555400755500INNPE1555400755500INNPE155555400500INNPE1515150150500INNPE1515150150500INNPE1515150150150INNPE1515150150150INNPE1515150150150</td> <td>LiquidImage: State of the state</td> <td>Liquid $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ Gas $3/8^{*}$ $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ NNP 155 50 30 12^{*} $5/8^{*}$ $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ NNP 155 50 300 300 155 155 150 300 NNPE 150 50 50 50 50 150 300 300 NNPE 150 50 50 50 50 50 300 300 NNPE 150 150 50 50</td> <td>Liquid $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot \cdot$ Gas $3/8^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ IVNP 15 50 30 112° $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ IVNP 15 50 30 115 155 156 166 166</td> <td>Liquid $1/2^{\circ}$ $1/2^{\circ}$ $3/4^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ NNP 15 50 30 30 15 15 15 16</td> <td>Liquid $1/2^{"}$ $1/4^{"}$ $3/4^{"}$ $3/8^{"}$ $1/2^{"}$ $5/8^{"}$ $3/4^{"}$ $7/8^{"}$ $5/8^{"}$ $3/4^{"}$ $7/8^{"}$ $3/4^{"}$</td> <td>Liquid $1/4^{-1}$ $3/8^{-1}$ $3/8^{-1}$ $1/2^{-1}$ $3/8^{-1}$ $3/8^{-1}$ $1/2^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $11/8^{-1}$ $7/8^{-1}$ $7/8^{-1}$ $7/8^{-1}$ $11/8^{-1}$ $7/8^{-1}$ IVNP 15 50 30 30 30 20 <th< td=""></th<></td>	LiquidImage: 1/4"SimilarSimilarSimilarGas3/8"1/2"5/8"3/4"1/2"5/8"3/4"INNP155030015151515HVNP50300300200200200100INNP300300300300300500500INNP1555400755500VINPE1555400755500INNPE1555400755500INNPE1555400755500INNPE155555400500INNPE1515150150500INNPE1515150150500INNPE1515150150150INNPE1515150150150INNPE1515150150150	LiquidImage: State of the state	Liquid $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ Gas $3/8^{*}$ $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ NNP 155 50 30 12^{*} $5/8^{*}$ $1/2^{*}$ $5/8^{*}$ $3/4^{*}$ $7/8^{*}$ $5/8^{*}$ NNP 155 50 300 300 155 155 150 150 150 150 150 150 150 150 150 150 150 150 150 150 150 300 NNPE 150 50 50 50 50 150 300 300 NNPE 150 50 50 50 50 50 300 300 NNPE 150 150 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50 50	Liquid $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot$ $\cdot \cdot \cdot \cdot \cdot \cdot$ Gas $3/8^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ IVNP 15 50 30 112° $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ IVNP 15 50 30 115 155 156 166	Liquid $1/2^{\circ}$ $1/2^{\circ}$ $3/4^{\circ}$ $1/2^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ $5/8^{\circ}$ $3/4^{\circ}$ $7/8^{\circ}$ NNP 15 50 30 30 15 15 15 16	Liquid $1/2^{"}$ $1/4^{"}$ $3/4^{"}$ $3/8^{"}$ $1/2^{"}$ $5/8^{"}$ $3/4^{"}$ $7/8^{"}$ $5/8^{"}$ $3/4^{"}$ $7/8^{"}$ $3/4^{"}$	Liquid $1/4^{-1}$ $3/8^{-1}$ $3/8^{-1}$ $1/2^{-1}$ $3/8^{-1}$ $3/8^{-1}$ $1/2^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $5/8^{-1}$ $3/4^{-1}$ $7/8^{-1}$ $11/8^{-1}$ $7/8^{-1}$ $7/8^{-1}$ $7/8^{-1}$ $11/8^{-1}$ $7/8^{-1}$ IVNP 15 50 30 30 30 20 <th< td=""></th<>

Hitachi IVX-Premium Models

Phone 01283 218277

sales@logicool-ac.com twitter.com/logicoolac logicool-ac.com Fax 01283 229352 Unit 4-5, George Holmes Business Centre, George Holmes Way, Swadlincote, Derbyshire. DE11 9DF