

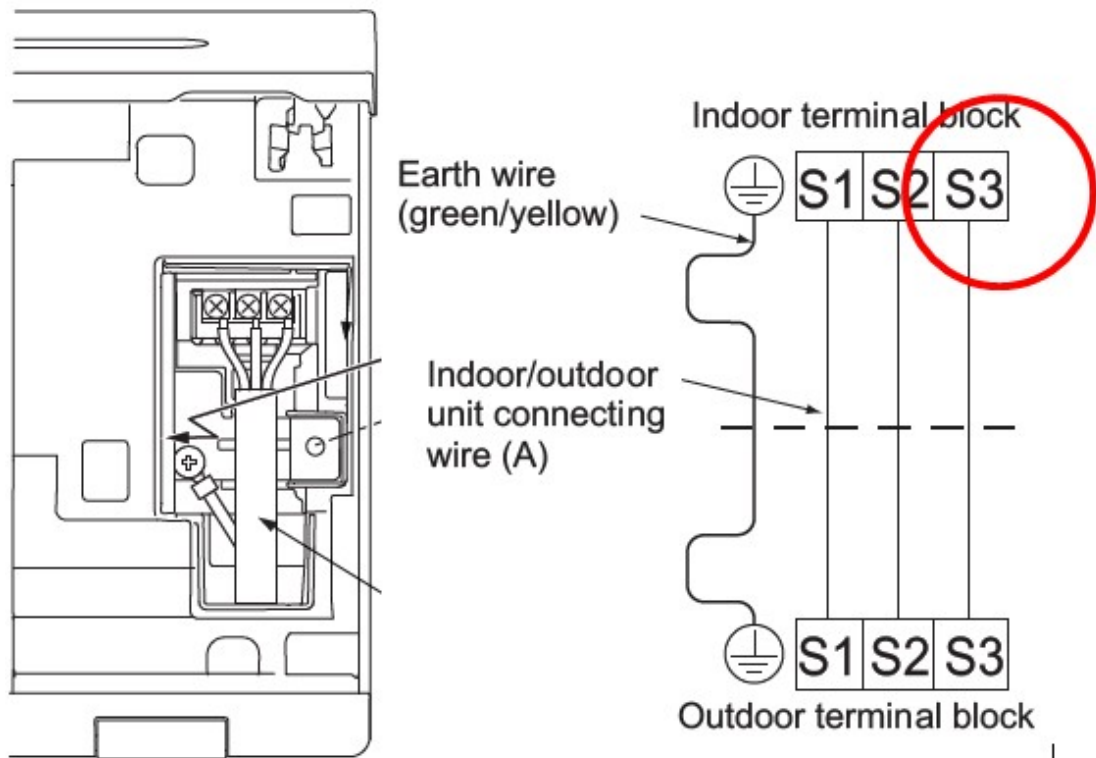
# Technical Bulletin

Number	M027
Subject	M Series Low Voltage Correction
Date	2 January 2024

## *M Series Low Voltage Correction*

When installing M Series Units, should the 12-24vdc supply between the Indoor & Outdoor Unit (S2-S3) not be present (especially when using MAC-497IF-E or MAC-334IF-E MNET Adaptor), then implement the following steps:

1. Switch off Outdoor Unit power supply (isolator/circuit breaker)
2. Disconnect S3 cable at Indoor Unit

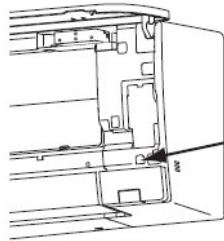


3. Switch power supply back on

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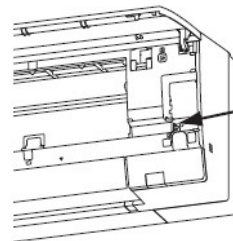
4. With your meter between S2/S3 press the emergency operation switch (E.O SW). For a split second you should register 220-240vac between S2/S3

**MSZ-AP25/35/42/50VG(K)**



Emergency  
operation switch  
(E.O. SW)

**MSZ-AP60/71VG(K)**



Emergency  
operation switch  
(E.O. SW)

5. When voltage is 0vac, reconnect S3 cable and measure voltage between S2/S3 again, you should read 12-24vdc
6. The unit should now be available to run