PANASONIC HEATING & COOLING SOLUTIONS

WARRANTY

quality. Panasonic is building on the Japanese tradition of uncompromising quality control

Panasonic has developed a new warranty scheme that promotes the quality that the brand imbues. There are 3 levels of warranty,

> 3 YEARS STANDARD EXTENDED **5 YEARS** EXTENDED+ 7 YEARS



All of our warranties benefit from full parts and labour allowance, providing peace of mind to the End User. The aim is to develop the relationship between, End User, Installer and Distributor. The Installer will benefit from gaining training and understanding of Panasonic products. In turn the installer will be able to provide the End User a longer, more comprehensive warranty.

Working closely with our distribution partners we aim to provide a simple, effective and easy to use warranty scheme.

	Warranty period	Extension Option	Fgas (Required)	Registrat Requiren Panasonic		Training	Maintenance	Warranty Coverage
STANDARD	3	Extended	Y ¹	N	/ N	N ⁴	Annually	Full
EXTENDED	5	Extended +	Y ¹	Y ²	/ Y ²	Y ⁵	Annually	Full
EXTENDED +	7	N	γ1	Y 2+3	/ Y ²	Y ⁵	Annually	Full

- Installers must be registered with either Panasonic with Refcom or another affiliated refrigerant body
 Projects must be registered with Panasonic
- 4) No training required (Basic knowledge of Heat Pumps Required for A2W)

TERMS & CONDITIONS



Panasonic UK, a branch of Panasonic Marketing Europe GmbH, Panasonic House, Willoughby Road, Bracknell, Berkshire RG12 8FP, UK

The Heating & Cooling Solutions Warranty ("Warranty") is offered by Panasonic UK, a branch of Panasonic Marketing Europe GmbH. whose registered address is Panasonic House, Willoughby Road, Bracknell, Berkshire RG12 8FP, UK ("Panasonic").

Bosnia and Herzegovina, Kosovo, Macedonia, Serbia, Norway, Switzerland and Turkey residents only. This Warranty is an addition to, and does not in any way affect, any

The warranty periods detailed within this document apply to installation carried out within the UK, Channel Islands and the Isle of Man only. If the country of installation is different to the country of purchase, the Warranty will be provided in accordance with the terms and conditions applicable in the country of installation. By subscribing to this Warranty end users will be deemed to have read and accepted these Terms and Conditions. These terms and conditions are governed by and construed in accordance

CONDITIONS OF COVER

The Warranty covers the Panasonic Heat Pump system(s), cylinder(s) and ancillaries ("Product") when installed by a suitably competent, qualified and trained installer, contractor or engineer ('Installer'), in accordance with the Panasonic Heating & Cooling Solutions ('Panasonic') installation guidelines and recommendations.

This warranty resides with the equipment and will remain with the equipment, but is limited to the original site of installation in which the Product is installed, and applies to the original site and positioning of installation ('Property'). This warranty may be transferred to a new Property owner, or users ('End User'), provided the equipment is not moved from the original site and positioning of installation, unless carried out by a

Panasonic offers three types of warranty coverage; 3 Year Standard Warranty ('Standard Warranty'), 5 Year Extended Warranty ('Extended Warranty') and 7 Year Extended+ Warranty ('Extended+ Warranty'), for Products purchased from an approved reseller ('Distributor'). (List available upon request, approved companies may be found at www.aircon.panasonic.co.uk) ('Website'). The Extended Warranty and Extended+

The warranty period, will commence within 3 months of the date of commissioning, or 6 months from sale by Panasonic and no later than 18 months from date of manufacture, whichever is sooner. For Extended+ the warranty documentation must be sent either to (a) Panasonic UK, a branch of Panasonic Marketing Europe GmbH, Panasonic House, Willoughby Road, Bracknell, Berkshire, RG12 8FP, UK or (b) submitted via Service section of the Panasonic website www.panasonicproclub.com ('PROClub') within 3

The Warranty is available for the Product(s), including, but not limited to the domestic room air conditioning range ('RAC'), Packaged splits air conditioning range ('PACi'), Electric VRF range ('ECOi') and Aquarea air to water heat pump range ('A2W') and all controls and ancillaries, but excludes the gas fired VRF condenser range (ECO-G), for which special conditions and periods apply (see Appendix A – Special Conditions).

or Irish recognised training body. For A2W, the Installer must have a relevant knowledge and understanding of the installation of air to water heat pump systems, and where applicable, be F-Gas qualified, to enable the installation of bi-bloc heat pump systems.

For RAC, PACi and ECOi, the Extended Warranty is subject to the Installer meeting all of the requirements of the Standard Warranty and must also be registered with Panasonic or be listed within the Refcom register. The Installer must complete a Panasonic the training course, Panasonic will issue a Training Certification Code ('TCC'), which may be requested, for the purpose of verification, during a warranty claim. The TCC will be valid for a period of 36 months from the date of issue. Installations must be carried out by an Installer who has successfully completed the aforementioned training. Installer will be required to attend range specific training in order to qualify for Extended warranty for specific a Product range. The TCC will commence from the date of initial training. From time to time, additional training may be required in order to comply with

the Standard and Extended+ Warranty and in addition, the relevant project(s) must be submitted to the PROClub via the warranty submission portal. Details of the installation must be provided including but not limited to; the installation address, Installer details, supplying Distributor, TCC and Panasonic approved commissioning sheet. The Extended+Warranty registration documentation must be provided by the Installer. Incomplete and or incorrectly fulfilled documentation will be returned to the Installer for completion. ensure the documentation is completed and returned. Panasonic will provide guidance on any incomplete / incorrect details and reserves the right to provide clarification of the Product installation prior to acceptance. Please ensure full contact details are provided to allow contact to be made readily. Panasonic holds no responsibility for the failure to provide adequate contact details resulting in the late submission of a warranty

To meet the requirements of the Standard warranty, the Product must be maintained annually by a suitably trained and qualified engineer. the Product must be maintained by an Installer with relevant TCC in order to meet the requirements of the Extended and Extended+ Warranty. If the Product is not maintained by an approved Installer the

From expiration of the national statutory warranty, the Standard Warranty will cover the Product for a further two years (three years total), the Extended Warranty will cover the Product for an additional four years (total period five years), and the Extended+ Warranty Warranty covers the costs for spare parts and labour allowance up to a maximum amount of an equivalent replacement of the Product.

Panasonic accepts no liability for the workmanship of the Installer who is not a registered Panasonic Installer and is limited to the Product. Panasonic is not liable for any pipework, connections, ancillary equipment or controls that are connected to the

Panasonic do not provide indemnified designs unless agreed in advance of installation, and any indemnified designs will be provided via a fully insured third party. Any design guidance provided is for general guidance only. It is the responsibility of the Installer or designer to ensure the Product meets with the requirements of the Property.

Panasonic is not liable for any consequential or economic loss, howsoever arising from equipment, including defective design and/or application, inadequate commissioning, inappropriate maintenance or neglect, accidental and/or deliberate damage, misuse, normal wear and tear and any unauthorised alteration or repair; the costs of any ordinary or specified product maintenance, and costs and/or faults resulting from any other use but the purpose the products are intended.

- which are to be replaced during service work according to the details of the manufacturer guidelines;
 Damage or failure to the withdrawal of services by a third party;
 Failure due to excessive dirt, dust or materials affecting the normal operation of

- Product materials (including but not limited to; rust, coil failure, electrical sheathing);
 Incorrect selection or erection of equipment, incorrect fixtures and fittings, unsuitable electrical protective devices or wiring systems, unstable or unsuitable mounting locations and insufficient access for maintenance or repair;
 Repairs of purely visual faults, which does not affect the functionality of the
- Damages caused by improper or deliberate action (including but not limited to filling of the respective Product with contaminated liquids or gases, or operating substances not considered by the manufacturer);

 Failure due to the incorrect or unstable electrical supply (including temporary

- earthquakes, high water levels, hail, landslides, flooding, explosion, nuclear power accidents, fire, war events, terrorism or similar; Failures not related directly to the Product (wrong settings, wrong installation, due to non-Panasonic equipment, etc.);

the nominal levels detailed within the technical documentation. Failure to meet the minimum flow may result in poor performance, system errors, component failure and reduction in system longevity.

All electrical wiring, piping and ancillary installation, must be carried out in accordance with the local regulations. Failure to meet the minimum legislative requirements will

failure. Panasonic will not be held responsible for a system that cannot be suitably and safely isolated in order to carry out and inspection or affect a repair. Panasonic reserves the right to refuse to carry out any reparations and/or works deemed unsafe due to lack of suitable, in order to comply with the warranty conditions the following minimum

- Primary volume must be at least 30l for a single fan unit,
 Primary volume must be at least 50l for a twin fan unit;
 Buffer vessel or low-loss header installed to create hydraulic separation. Intermediate vessel may be required to increase volume on primary side if buffer or low-loss header does not meet the primary volume requirements
 13l/min primary volume flow for single fan unit
 18l/min primary volume flow for twin fan unit

Water Quality

Failure to install to a closed water system may result in excessive corrosion and risk of introducing foreign materials into the system, which may cause damage and improper operation. The water quality for supply to hot water cylinders shall be in accordance with European Council Directive 98/83 EC, or revised version at the date of installation, and water provided to the closed system shall comply with water quality standard guidelines for A/C and refrigeration equipment (JRA-GL 02-1994) see Appendix C - Closed System Water Quality Criteria .

water is within the minimum parameters of the water quality as stated below.

Chloride content: Max. 200 mg/l

Sulphate content: Max. 200 mg/l

Combination chloride/sulphate: Max. 300 mg/l (in total)

Where antifreeze is utilised, care must be taken to ensure the dilution meets with the

PRECAUTIONS FOR RENEWAL INSTALLATION

Where applicable, Panasonic allows the installation of the Product to existing



condition of the tubing needs to satisfy the basic points of "Safety" and "Cleanliness".

The following basic guidance gives details of what requirements must be met, but for further guidance please refer to the Renewal section found within the Product Technical Data documentation.

- The tubing shall not be dented, cracked, corroded, etc. It is the responsibility of the Installer to check the integrity of the existing pipework and its suitability for use. The maximum working pressure of all branches shall be 3.3 MPa or more. Any branch that is not provided by Panasonic shall not be guaranteed for tubing

- The oil must be checked and verified by the Installer and may be any of the
- following.

 Mineral oil: Suniso, Freol S and MS

 Synthetic fluid: Alkyl benzene-type (HAB, Barrel-freeze), ester-type, ether-type (PVE only)

 Line shall be connected to the indoor unit and outdoor unit and The existing tubing shall be connected to the indoor unit and outdoor unit and be air tight. The use of tubing that is contaminated, contain foreign materials inside may cause failure of the new equipment, including but not limited to; Layer shorting within compressor, clogging due to moisture freezing and oxidised scale. In the event of such issues, appropriate measures shall have been taken within a timely

The Product is subject to a periodic maintenance regime (minimum 12 months), in accordance with the Manufacturer Maintenance Guidelines as defined below. It is the responsibility of the End User to demonstrate the regular maintenance and inspection of the system. Inspection and maintenance must be carried out by a suitably trained and qualified engineer. In accordance with the regulatory guidelines relating to the

- structure and support of the Product and where appropriate affect a repair;

 b. Verification of lagging / insulation materials

 c. Verification of electrical integrity, protective devices, integrity of wiring and earthing systems, cable connections, and where applicable tightening, reconnecting, re-terminating, or replacing accordingly.

 d. Leak detection test (refrigerant and water);
- rotation), condensate systems (motor / pump operation, pipework and drain capability), outdoor unit evaporator condition (care must be taken when cleaning, so as to not damage fins), safety valve test (hydraulic), cleaning of filters and strainers (hydraulic), pressure vessels and pressure relief devices (hydraulic), external thermostatic controls (hydraulic), valves operation(hydraulic); Inspection and verification of glycol / inhibitor condition (hydraulic);

 Verification of system operation against original commissioning data, recording custom approximation (liquid custom and discharge temperatures / pressures where

Upon completion of maintenance and inspection works, detailed and accurate documentation must be left with the End User, which may be required when making a warranty claim.

In case of a functional disturbance of the Product the End User shall contact the Installer who originally installed the Product, or where this may not be possible, the servicing / maintenance company, or contact the Panasonic technical helpline in the country of installation. Details of Panasonic Installers and Panasonic technical helpline number is not immediately available, a proof of purchase from a Distributor will be required in order to verify the serial. Panasonic reserves the right to verify the eligibility of all claims to protect itself against fraudulent, invalid or repetitive claims.

A warranty claim form must be fulfilled and returned to Panasonic by the End User or

In the event that a dispute arises, Panasonic may require access to carry out an inspection of the Product to verify the claim. Should it be determined that the failure is as a result of incorrect installation and/or selection, etc., Panasonic reserves the right to claim costs for the visit at our standard daily rate (£500.00 ex VAT). This excludes any additional costs for travel / accommodation required to attend site. The standard day

Panasonic accepts no cost for out-of-hours work, travel or accommodation, or specialist equipment relating to a claim, or loss or damage to any equipment used to affect a repair. Any invoices relating to successful claims must be submitted to Panasonic within 60 days of the issue. Panasonic reserves the right to reject any invoice that is received

After inspection of the system Panasonic will determine (directly or through the intervention of an authorised third party) if the defect is subject to the Warranty. In case the defect is subject to the Extended Warranty, Panasonic (through the intervention of an authorised third party) will repair the defect.

Panasonic. If, after repeated efforts, Panasonic is unable to restore the product to good working order, at Panasonic's discretion, Panasonic will replace the product with an identical or functionally equivalent product. The replacement may be a new or refurbished item.

Where Panasonic is required to carry out any reparation works, this will only be carried Panasonic accepts no liability for failure to provide access equipment resulting in an aborted visit. Panasonic reserves the right to refuse to carry out site works if the installation or environment is deemed unsafe. In the event of unsafe conditions Panasonic will only re-attend site once confirmation has been received that the conditions are deemed suitably safe and reserves the right to charge for an aborted visit.

MODIFCATION OF THE TERMS AND CONDITIONS

Conditions in order to:
a. Comply with law, regulations, industry guidance or codes of practice;
b. Rectify errors or ambiguities;
c. Introduce new Products or services; and
d. Reflect any other changes in the scope or nature of the Warranty;

LOGISTICS AND EQUIPMENT DAMAGE

Upon delivery, it is the responsibility of the installer to inspect the product for signs of damage. In the event that the product packaging is deemed excessively damaged, the thorough inspection of the product. Any damage must be reported immediately by phone either directly with Panasonic or via the distributor. In the event it is deemed that the damage is minor or superficial, Panasonic reserves the right to provide replacement parts to affect a repair. Where the damage is excessive, Panasonic will provide a replacement. In the event a direct replacement cannot be provided in a timely manner, a suitable alternative will be provided.

From time to time a product may be supplied that shows no clear signs of damage to the exterior packaging, but has clear signs of damage to the product, which is discovered outside of the 5 working day period. In such an event, the installer must provide photographic evidence of the product and packaging for review, within a maximum 30

DEAD ON ARRIVAL PROCEDURE

- 'Distributor'; The distributor, wholesaler or reseller through which the product is

- You must inform the Distributor as soon as it is believed a DOA issue has occurred and the Distributor must subsequently inform the Panasonic Technical

- out any reparations required. Should access be required, a representative of the Distributor and Installer will be required to attend site at the time of the visit. Panasonic reserves to the right to refuse any claim where the parties fail to
- attend;
 Should an inspection find any failure due to incorrect selection, installation
- distributor for completion. Completed forms must be received within 10 working days of issue. Documentary evidence may be required to support the claim, including but not limited photos, commissioning documentation and service checker data;
 We reserve the right to refuse claims where insufficient evidence is provided and
- Where applicable, the product should be repaired on site with the relevant spare
- Where a product is deemed irreparable on site or uneconomic to repair the product will be replaced. In this eventuality, the distributor must place an order for a replacement product. Once the defective product has been collected, the distributor will be recredited accordingly. In the event a direct replacement cannot be provided in a timely manner, a suitable alternative will be provided of the same value or greater, but at equal cost to the original product;

 Any product that is to be returned for replacement should be in good condition and show the provided of the same value or greater. The product where people is about the provided of the product that is to be returned for replacement should be in good condition.
- its original packaging. In the event that the original packaging cannot be used,
- efforts should be made to pack the product securely for return. Where a product is delivered on a pallet, it must be secured to a pallet ready for collection; It is the responsibility of the installer to make the product ready for collection. Panasonic accepts no liability for refusal of collection where the product has not been made available. Panasonic accepts no liability for any product lost or damage prior to collection;
- with the costs detailed within Appendix B Warranty Repair Pricing, at the values detailed within 'Standard/Extended Warranty Repair Pricing'. All costs must be agreed in advance of any invoice submitted to Panasonic. DOA costs will be paid to the Distributor who will invoice Panasonic accordingly. Any DOA labour cost invoices and/or costs for spare parts supplied directly by the Distributor, must submitted to Panasonic within 30 days of the approved warranty claim. We reserve the right to accept any costs submitted after this time;



APPENDIX A - SPECIAL CONDITIONS

The ECO-G gas fired heat pump (GHP) systems are powered by a gas fuelled engine and as such require a more stringent service and maintenance regime.

Periodic Inspections and Their Scheduling

1. Warranty Perio

The equipment is covered by warranty for 3 years after completion of test run and delivery. However the engine itself and periodically replaceable parts are covered by warranty for 3 years year or 10,000 hours of operation (whichever is shorter) after completion of test run and delivery.

2. Inspection Menu for Periodic Inspection Contract

Since periodic inspections are necessary to ensure long-term trouble free use of the gas heat pump air conditioner (GHP) after the warranty term ends, Panasonic has prepared the menu of inspections shown below. Please note that any service contract that is provided, by Panasonic or others, for periodic inspections only includes the inspections shown in the table below. Service calls for malfunctions will be charged separately.

Note 1.

"Periodic inspection" refers to 1 entire inspection of the items marked with in the table, including replacement of periodically replaceable parts. This inspection will be performed at either 10,000 hours of operation or at 5 years, whichever comes first.

Note 2.

equipment are available. If however, parts are required that are covered by a periodic maintenance, the cost of those parts and the expense of replacement will be charged separately.

Note 3.

When the hours of operation reach 30,000 hours, it may be possible to carry out a 'Refresh Maintenance' (RM), for up to 13 years (if 13 years are exceeded, the equipment is to be replaced). The nature of the RM will be dependent on how well the system has been maintained prior to the 30,000 hours and what components are recommended to be replaced. A periodic inspection will be required at 10,000 hours of operation or 5 years after "refresh maintenance," whichever comes first. For details, contact the person responsible for inspecting the equipment.)

Panasonic will not warrant any system that has exceeded 10,000 hours if a periodic maintenance has not taken place. In the event of a warranty request, Panasonic reserves the right to request copies of all periodic maintenance documentation

Miscellaneous

Indoor and outdoor heat exchanger cleaning is generally required once every 3 - 4 years However, this varies according to the level of contamination, type of industry, and installation conditions. If foreign matter or dust adheres to indoor or outdoor hea exchanger, it will degrade performance and cause malfunctions. Cleaning must be performed to ensure proper use of the air conditioner.

PLEASE NOTE:

All works carried out on a GHP engine or works that will affect, change or modify the gas supply, usage or in any way affect the engine operation, must be carried out by a suitably qualified and accredited engineer with recognised gas engine certification, deemed a Gas Safe Responsible person. Any failure to meet these requirements is considered to be an illegal act. Should you note anyone working on a system that is not qualified to do so, please report them immediately to Gas Safe via their Report an Illegal Gas Worker page.

Ite	Itemization and Schedule of Periodic Inspections and Periodic Parts Replacement									
Nu	mber of years passed or total hours of oper	ation	5 years or, 10,000 hours	10 years or, 20,000 hours	Remarks					
Ma	intenance item		Periodic Inspection	Periodic Inspection						
1	E/G oil	Replace		0	0					
	ביט טונ	Leak check		0	0					
		Valve clearance adjustment		0	0					
2	E/G system inspection	Start-up check		0	0					
2	E/G System inspection	Abnormal noise, vibration check		0	0					
		Harness check		0	0					
3	Coolant	Check (condition, amount), replen	ish	0	0					
J	Coolaire	Leak check		0	0					
4	Drain Filter	Replenish, clean, oil absorption sl	heets change	0	0					
5	Inspect fuel system	Check for gas leaks		0	0					
6	Inspect refrigeration system	Check for gas leaks		0	0					
7	Control program version check			0	0					
8	Collect and record operation data			0	0	Update as required				
		Oil filter	Replace	0	0					
		Air cleaner element	Replace	0	0					
0	Periodic replacement parts	Spark plugs	Replace	0	0					
	- r chodie reptacement parts	Compressor drive belt	Replace	0	0					
		Oil absorbent mat	Replace	0	0					
		Oil absorbent tube	Replace	0	0					

APPENDIX B - WARRANTY REPAIR PRICING

Standard /Extended Warranty Repair Pricing		A2W		RAC				EC0i
PCB (indoor or outdoor unit)	£	65.00	£	65.00		65.00	£	65.00
Indoor Thermistor or sensor (per piece)		25.00		25.00		30.00		30.00
Outdoor Thermistor or sensor (per piece)	£	40.00		40.00		40.00	£	40.00
Fan motor, impellor or blade (indoor or outdoor unit)		85.00		85.00		85.00		85.00
Compressor or Heat Exchanger		175.00		175.00		200.00		500.00
Coil replacement (indoor unit) including removal of refrigerant	£	-		120.00	£	200.00	£	200.00
Coil replacement (outdoor unit) including removal of refrigerant		200.00		120.00		200.00		400.00
Refrigerant component including pressure switch, solenoid valve, 4-way valve (including removal of refrigerant)		125.00		125.00		185.00		225.00
Water Pump	£	100.00	£	-	£	-	£	100.00
Flow switch		40.00						40.00
Pressure relief valve		100.00						100.00
Hydraulic component (including but not limited to isolation valve, 3-way or 2-way valve, pressure gauge)		135.00						135.00
Immersion heater		80.00						-
Miscellaneous electrical item (indoor or outdoor unit, including solenoid, contactor etc.)	£	50.00	£	50.00	£	50.00	£	50.00
Panel or housing (indoor or outdoor unit)	£	40.00	£	40.00	£	40.00	£	40.00
Replace expansion vessel	£	100.00	£	-	£	-	£	-
Replace hot water cylinder or buffer	£	185.00	£	-	£	-	£	-
Replace indoor unit (including pump down recovery of refrigerant)	£	225.00	£	175.00	£	180.00	£	300.00
Replace Outdoor unit	£	300.00	£	200.00	£	250.00	£	425.00

Extended+ Warranty Repair Pricing		A2W		RAC		PACi		ECOi
PCB (indoor or outdoor unit)	£	150.00	£	150.00	£	150.00	£	150.00
Indoor Thermistor or sensor (per piece)		60.00		60.00		70.00		70.00
Outdoor Thermistor or sensor (per piece)	£	90.00	£	90.00	£	90.00	£	90.00
Fan motor, impellor or blade (indoor or outdoor unit)	£	195.00	£	195.00	£	195.00	£	195.00
Compressor or Heat Exchanger		395.00		395.00		450.00		900.00
Coil replacement (indoor unit) including removal of refrigerant				270.00		450.00		450.00
Coil replacement (outdoor unit) including removal of refrigerant	£	450.00	£	270.00	£	450.00	£	900.00
Refrigerant component including pressure switch, solenoid valve, 4-way valve (including removal of refrigerant)	£	285.00	£	285.00	£	420.00	£	510.00
Water Pump	£	225.00	£	-	£	-	£	225.00
Flow switch	£	90.00	£	-	£	-	£	90.00
Pressure relief valve	£	225.00	£	-	£	-	£	225.00
Hydraulic component (including but not limited to isolation valve, 3-way or 2-way valve, pressure gauge)	£	305.00	£	-	£	-	£	305.00
Immersion heater	£	180.00	£	-	£	-	£	-
Miscellaneous electrical item (indoor or outdoor unit, including solenoid, contactor etc.)	£	115.00	£	115.00	£	115.00	£	115.00
Panel or housing (indoor or outdoor unit)	£	90.00	£	90.00	£	90.00	£	90.00
Replace expansion vessel	£	225.00	£	-	£	-	£	-
Replace hot water cylinder or buffer	£	420.00	£	-	£	-	£	-
Replace indoor unit (including pump down recovery of refrigerant)	£	510.00	£	395.00	£	405.00	£	675.00
Replace Outdoor unit	£	675.00	£	450.00	£	565.00	£	960.00

APPENDIX C - CLOSED SYSTEM WATER QUALITY CRITERIA

Reference: Water quality standard guidelines for A/C and refrigeration equipment (JRA-GL 02-1994)											
		Cold wate	Hot water systems ⁽³⁾						Tendency ⁽²⁾		
	item ⁽¹⁾⁽⁶⁾	Cotto water systems		Lower temp. ho	t water systems	High temp. hot	rendency.				
		Circulating 20°C or less	Supply	Circulating 20 to 60°C	Supply	Circulating 60 to 90°C	Supply	Corrosion	Scale build-up		
	pH (@25°C)	6.8 - 8.0	6.8 - 8.0	7.0 – 8.0	7.0 – 8.0	7.0 – 8.0	7.0 – 8.0	0	0		
Standard Items	Elect. conductivity (mS/m) (@25°C) { S/cm} (@25°C) ⁽¹⁾	40 or less {400 or less}	30 or less {300 or less}	30 or less {300 or less}	30 or less {300 or less}	30 or less {300 or less}	30 or less {300 or less}	0	0		
	Chloride ions (mg/l Cl-)	50 or less	50 or less	50 or less	50 or less	30 or less	30 or less	0			
	Sulphate ions (mg/l SO4 ²⁻)	50 or less	50 or less	50 or less	50 or less	30 or less	30 or less	0			
	Acid consumption (pH 4.8, mg/l CaCO ₃)	50 or less	50 or less	50 or less	50 or less	50 or less	50 or less		0		
	Total hardness (mg/l CaCO ₃)	70 or less	70 or less	70 or less	70 or less	70 or less	70 or less		0		
	Calcium hardness (mg/l CaCO ₃)	50 or less	50 or less	50 or less	50 or less	50 or less	50 or less		0		
	Silica ions (mg/l SiO ₂)	30 or less	30 or less	30 or less	30 or less	30 or less	30 or less		0		
	Iron (mg/l Fe)	1.0 or less	0.3 or less	1.0 or less	0.3 or less	1.0 or less	0.3 or less	0	0		
	Copper (mg/l Cu)	1.0 or less	0.1 or less	1.0 or less	0.1 or less	1.0 or less	0.1 or less	0			
Reference	Sulphide ions (mg/l S²-)	Undetectable	Undetectable	Undetectable	Undetectable	Undetectable	Undetectable	0			
	Ammonium Ions (mg/l NH ⁴⁺)	1.0 or less	0.1 or less	0.3 or less	0.1 or less	0.1 or less	0.1 or less	0			
	Residual chloride (mg/l Cl)	0.3 or less	0.3 or less	0.25 or less	0.3 or less	0.1 or less	0.3 or less	0			
	Free carbonate (mg/l CO2)	4.0 or less	4.0 or less	0.4 or less	4.0 or less	0.4 or less	4.0 or less	0			
	Ryznar stability index	-	-	-	-	-	-	0	0		

			Tendency ⁽²⁾				
	Item ⁽¹⁾⁽⁶⁾	Circulatin	g systems	Flow-thru systems	rendency		
		Circulating Supply		Flow-thru water	Corrosion	Scale build-up	
	pH (@25°C)	6.5 – 8.2	6.0 – 8.0	6.0 – 8.0	0	0	
	Elect. conductivity (mS/m) (@25°C) { S/cm} (@25°C) ⁽¹⁾	80 or less {800 or less}	30 or less {300 or less}	40 or less {400 or less}	0	0	
	Chloride ions (mg/l Cl-)	200 or less	50 or less	50 or less	0		
Standard Items	Sulphate ions (mg/l SO ₄ ²⁻)	200 or less	50 or less	50 or less	0		
	Acid consumption (pH 4.8, mg/l CaCO ₃)	100 or less	50 or less	50 or less		0	
	Total hardness (mg/l CaCO₃)	200 or less	70 or less	70 or less		0	
	Calcium hardness (mg/l CaCO3)	150 or less	50 or less	50 or less		0	
	Silica ions (mg/l SiO₂)	50 or less	30 or less	30 or less	0	0	
	Iron (mg/l Fe)	1.0 or less	0.3 or less	1.0 or less	0		
	Copper (mg/l Cu)	0.3 or less	0.1 or less	1.0 or less	0		
	Sulphide ions (mg/l S ²⁻)	Undetectable	Undetectable	Undetectable	0		
Reference	Ammonium Ions (mg/l NH ⁴⁺)	1.0 or less	0.1 or less	1.0 or less	0		
	Residual chloride (mg/l Cl)	0.3 or less	0.3 or less	0.3 or less	0		
	Free carbonate (mg/l CO ₂)	4.0 or less	4.0 or less	4.0 or less	0		
	Ryznar stability index	6.0 – 7.0	-		0	0	

- (5) The source of water and replenishment supply may be tap water, industrial water, artesian water and pure water. Recycled waste water and softening-processed water are accepted.