

Technical Bulletin

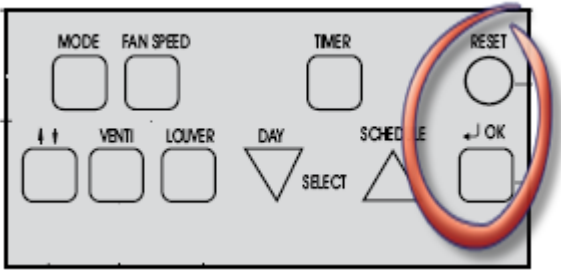
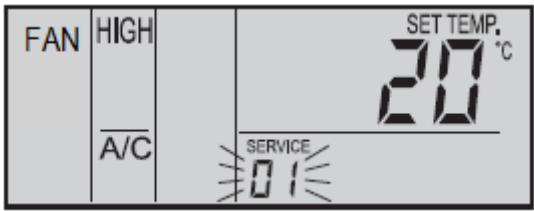
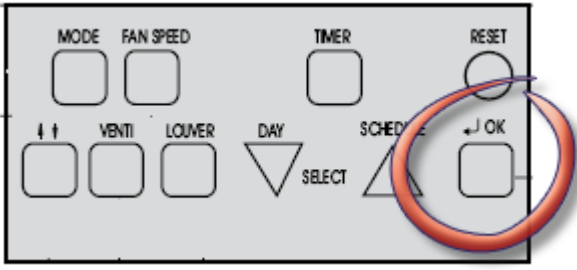
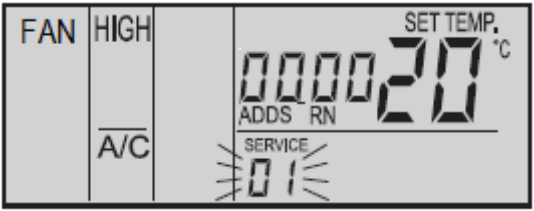

Number	084
Subject	KPI (E/H/X)3E Heat Recovery Vent. Units
Date	22 April 2013

This is a step-by-step guide to setting up, recommended additional functions on the new KPI ---- (E/H/X)3E Hitachi Heat Recovery Ventilation Units.

This new 3E version of the Ventilation units, no longer use the 'VENTI' function of the PC-ART and are now operated exactly the same as any indoor unit. If the KPI unit is being used with a dedicated controller, the following is recommended.

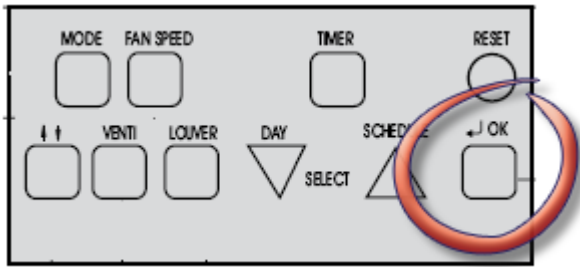
This guide will ensure the following status operations:

Fan Only Operation

Instruction	Status
<p>1) Put the unit into FAN. Turn controller "OFF"</p> <p>2) Press "OK" and "RESET" together for more than three seconds</p> 	<p>Service Mode status "01" will appear in the bottom window.</p>  <p>Service Mode "01" is what we need to enter in order to set up optional functions.</p>
<p>3) Press "OK"</p> 	<p>Address "00" "00" will show in top window.</p>  <p>The first "00" digits represent the indoor unit address. The second "00" digits represent the outdoor (Referant Number) unit address.</p>
<p>4) Press the Temperature Down button once</p> 	<p>Address display in top window will change from "00" "00" to "AA" "AA" (all units)</p> <p>This setting is the most advisable when doing any modification.</p>

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5) Press “OK”

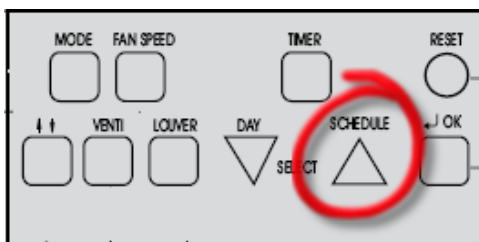


Optional setting “B1” will appear in top right window.

The “AA” “AA” display will be replaced by “00” status.



6) Press “SCHEDULE” continuously to scroll through to required function code, “B5” – Fixing the Operation Mode



Indication “B5” will appear in top right window.

(“B5” is the Indication for locking the unit into cooling. “00” is the default status which is **DISABLED**.)



7) Press “OK”

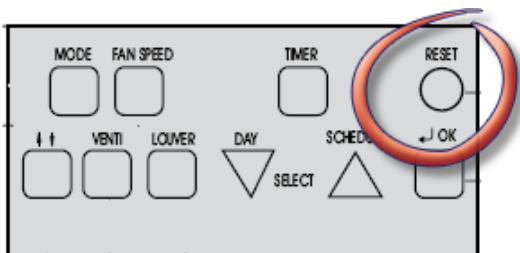
This will scroll to the required optional setting for “B5”

00 – Disabled
01 – Enabled

Status “00” will change to “01”.



14) Press “RESET”



Remote controller will return to normal operation mode.

15) Turn remote controller “ON”

Normal Operation.

To test, press **MODE** button to ensure FAN operation is locked.

If the KPI unit is to be used with a central controller, CS-Net or via a BMS System, it will be required for this to have unique Refrigerant Number set via the dipswitches on the unit itself.